

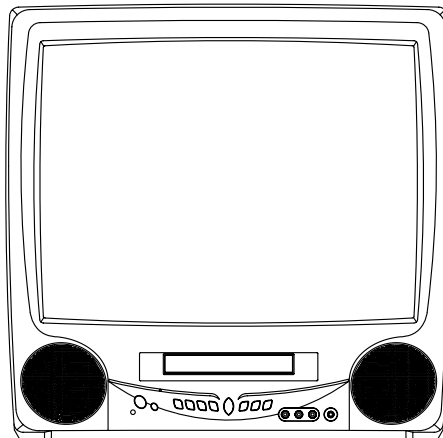
Memorex®

CLASS 1
LASER PRODUCT

MVD2019

SERVICE MANUAL

COLOR TELEVISION/DVD PLAYER



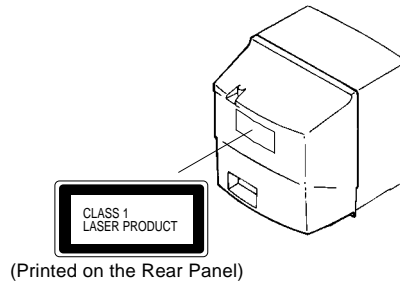
**ORIGINAL
MFR'S VERSION A**

IMPORTANT WARNING

CAUTION:

DVD PLAYER IS A CLASS 1 LASER PRODUCT. HOWEVER THIS PLAYER USES A VISIBLE LASER BEAM WHICH COULD CAUSE HAZARDOUS RADIATION EXPOSURE IF DIRECTED. BE SURE TO OPERATE THE PLAYER CORRECTLY AS INSTRUCTED.

THE FOLLOWING CAUTION LABEL IS LOCATED ON THE REAR PANEL OF THE PLAYER.



WHEN THIS PLAYER IS PLUGGED TO THE WALL OUTLET, DO NOT PLACE YOUR EYES CLOSE TO THE OPENING OF THE DISC TRAY AND OTHER OPENINGS TO LOOK INTO THE INSIDE OF THIS PLAYER.

USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

DO NOT OPEN COVERS AND DO NOT REPAIR YOURSELF. REFER SERVICING TO QUALIFIED PERSONNEL.


SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

3. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

4. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

DISC REMOVAL METHOD AT NO POWER SUPPLY

1. Remove the Back Cabinet and Power PCB/DVD Block. (**Refer to item 1 of the DISASSEMBLY INSTRUCTIONS.**)
2. Rotate the black gear of Deck CD section in the direction of the arrow by hand, remove the disc from Deck CD. (**Refer to Fig. 1**)

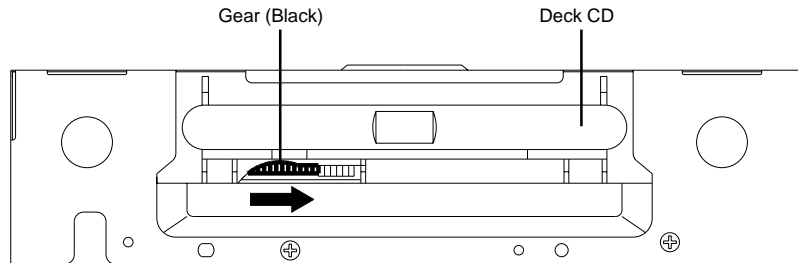


Fig. 1

PARENTAL CONTROL - RATING LEVEL **4-DIGIT SECURITY CODE CANCELLATION**

If the stored 4-digit password in the Rating Level menu needs to be cancelled, please follow the steps below.

1. Turn Unit ON.
2. Confirm that no disc on the disc tray.
3. Press and hold the "7" key on the remote control unit.
4. Simultaneously press and hold the "STOP" key on the front panel.
5. Hold both keys for more than 3 seconds.
6. The On Screen Display message "Complete" will appear.
7. The 4-digit password has now been cleared.

NB: The above procedure will reset ALL of the player's settings to the default factory state.

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SERIAL NUMBER CODE	K-1

GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	19 inch / 480.0 mmV
			CRT Type	Normal
			Deflection	90 degree
			Magnetic Field BV/BH	+0.45G / 0.18G
	Color System			NTSC
	Speaker		Position	2 Speaker
			Size	Front
			Impedance	3 inch
	Sound Output	Max		8 ohm
		10%(Typical)		2.5W + 2.5W
				2.0W + 2.0W
G-2	DVD System	Color System		NTSC
		Disc		DVD, CD-DA, CD-R/RW
		Disc Diameter		120 mm , 80 mm
		Deck	Disc Loading System	Front Loading
			Motor	2 Motors
		Pick up		1-Lens 2-Beams System
		Playback time(Max)	DVI DVD 1-Layer	135min (4.7GB)
			DVD 2-Layer	245min (8.5GB)
			CD	74min
			Video CD	--
			Search speed	
		Actual	2-20 times / 4 step (CD)	
			2-45 times (DVD)	
			4-40 times (CD)	
		Actual	Rev 2-15 times / 4 step(DVD)	
			2-20 times / 4 step (CD)	
			2-45 times (DVD)	
			4-40 times (CD)	
	Slow speed		Fwd 1/8-1/2 times	
		Actual	--	
		Actual	Rev 1/8-1/2 times	
		Actual	--	
G-3	Tuning System	Broadcasting System		US System M
		Tuner and Receive CH	System	1Tuner
			Destination	US(w/CATV)
			Tuning System	F-Synth
			Input Impedance	VHF/UHF 75 Ohm
			CH Coverage	2-69, 4A, A-5-A-1, A-1, J-W, W+1~W+84
		Intermediate Frequency	Picture(FP)	45.75MHz
			Sound(FS)	41.25MHz
			FP-FS	4.50MHz
		Preset CH		No
Stereo/Dual TV Sound		US-Stereo		
Tuner Sound Muting		Yes		
G-4	Signal	Video Signal	Input Level	1 V p-p/75 ohm
			Output Level	1 V p-p/75 ohm
			S/N Ratio (Weighted)	65dB
			Horizontal Resolution at DVD Mode	400 Lines (TV Monitor)
				500 Lines (Video Out)
		RGB Signal	Output Level	--
		Audio Signal	Input Level	-8.0dBm/50k ohm
			TV Output Level (0dB=0.775Vrms)	-3.8dBm/1K ohm
			DVD Output Level (-20dBFS 0dBFS=2.0Vrms)	-12.0dBm/1k ohm
			Digital Output Level	0.5V p-p/75 ohm
			S/N Ratio at DVD (Weighted)	90 dB
	Harmonic Distortion	0.06% (1kHz)		
	Frequency Response :	at DVD 4Hz - 22kHz		
		at Video CD --		
		at CD 4Hz - 20kHz		
G-5	Power	Power Source	AC	120V, 60Hz
			DC	--
		Power Consumption		at AC 90W at 120V 60Hz
				at DC --
		Stand by (at AC)	5W at 120V 60Hz	
		Per Year	-- kWh/Year	
Protector	Power Fuse		Yes	
G-6	Regulation	Safety		UL
		Radiation		FCC
		X-Radiation		DHHS
		Laser		DHHS
G-7	Temperature	Operation		+5°C ~ +40°C
		Storage		-20°C ~ +60°C
G-8	Operating Humidity			Less than 80% RH
G-9	On Screen Display	Menu(TV)		Yes
		Menu Type		Icon
		Picture		Yes

GENERAL SPECIFICATIONS

		Brightness	Yes
		Contrast	Yes
		Color	Yes
		Tint	Yes
		Sharpness	Yes
	Sound		No
		Bass	No
		Treble	No
		Balance	No
	CH		Yes
		TV/CATV	Yes
		Add/Delete	Yes
		Auto CH Memory	Yes
	Option		Yes
		V-Chip	Yes
		Language	Yes
	Open		Yes
	Close		Yes
	Clock		No
	Clock Set		No
	On/Off Timer		No
	Sleep Timer		Yes
	CH / AV(LINE) / DVD		Yes
	Stereo/Audio Output		Yes
		Bilingual	No
		SAP	Yes
	Caption / Text		Yes
	Auto Search/Position		No
	Game		No
	Volume		Yes
	Mute		Yes
G-10	On Screen Display	Menu (DVD)	Yes
		Menu Type	Character
		Language	Yes
		OSD Language	Yes
		Menu	Yes
		SubTitle	Yes
		Audio	Yes
	Picture		Yes
		TV Screen Size	Yes
		OSD Display On/Off	Yes
	Sound		Yes
		DRC (Dynamic Range Control)	Yes
		dts Decode	No
		Output(5.1ch/ 2ch)	No
		Surround On/Off	No
		Center On/Off	No
		Sub Woofer On/Off	No
	Parental		Yes
		Password Lock/ Un Lock	Yes
		Rating Level	Yes
	Open		Yes
	Close		Yes
	No disc		Yes
	Reading		Yes
	Play		Yes
	Still/Pause		Yes
	Stop		Yes
	Prohibit Mark		Yes
	Step		Yes
	Skip(>>)		Yes
	Skip(<<)		Yes
	Random		Yes (CD)
	Repeat		Yes
	Slow+		Yes
	Slow-		Yes
	Search+		Yes
	Search-		Yes
	Jump		Yes
	Resume		Yes
	Title No.		Yes
	Chapter No.		Yes
	Track No.		Yes
	Time		Yes
	Sub Title No.		Yes
	Angle No.		Yes
	Vocal On/Off		No

GENERAL SPECIFICATIONS

		Audio No.	Yes
		Audio Stereo L/R	No
		Zoom	Yes
		Marker No.	Yes
		Program Play Back	Yes (CD)
		Surround On/Off	No
		Screen Saver	No
		MP3	No
		Folder Name	No
		File Name	No
		File No	No
		Time	No
		Track No	No
G-11	OSD Language	(TV)	English, French, Spanish
		(DVD)	English, French, Spanish
G-12	Remote Control	Unit	RC-DT
		Glow in Dark Remocon	No
		Format	NEC
		Custom Code	71-8E h
		Power Source	3V
		Voltage(D.C)	UM-4 x 2 pcs
		UM size x pcs	
		Total Keys	46 Keys
		Power	Yes
		1	Yes
		2	Yes
		3	Yes
		4	Yes
		5	Yes
		6	Yes
		7	Yes
		8	Yes
		9	Yes
		0	Yes
		Open/Close	Yes
		Play	Yes
		Stop	Yes
		Search+	Yes
		Search-	Yes
		Skip+	Yes
		Skip-	Yes
		Slow+	Yes
		Slow-	Yes
		Still/Pause/Step	Yes
		Display (Call)	Yes
		TV/DVD	Yes
		Cancel	Yes
		Audio	Yes
		Angle	Yes
		Subtitle	Yes
		Top Menu(Title)	Yes
		Setup/Menu(TV)	Yes
		Return	Yes
		Menu	Yes
		Up/ Set+/ CH Up	Yes
		Down/ Set-/ CH Down	Yes
		Left/Select-	Yes
		Right/Select+	Yes
		Select/Enter	Yes
		Play Mode	Yes
		Marker	Yes
		Input Select	Yes
		Volume +	Yes
		Volume -	Yes
		Repeat A-B	Yes
		Zoom/ Quick View	Yes
		Mute	Yes
		Sleep	Yes
		Jump/Closed Caption	Yes
G-13	Features	CATV	Yes
		Auto Shut Off	Yes
		Auto Clock	No
		Just Clock	No
		Auto CH Memory	Yes
		V-Chip	Yes
		USA V-chip	No
		CANADA V-chip	No
		Auto Search	No
		SAP	Yes
		Game Position	No

GENERAL SPECIFICATIONS

		FM Transmitter		No
		Energy Star		No
		Closed Caption		Yes
		Comb Filter		No
		Protect of FBT Leak Circuit		No
		Choke Coil		No
		Power On Memory		No
		Parental Lock (DVD Only)		Yes
		Tray Lock		No
		Video CD Playback		No
		MP3 Playback		No
		Digital Out	(Dolby Digital)	Yes
			(MPEG)	Yes
			(PCM)	Yes
			(DTS)	Yes
		Down Mix Out	(Dolby Digital)	Yes
			(DTS)	No
		Surround (Tru Surround)		No
		Screen Saver		No
G-14	Accessories	Owner's Manual	Language w/Guarantee Card	English / Spanish No
		Remote Control Unit		Yes
		Battery		No
			UM size x pcs	--
			OEM Brand	--
		Rod Antenna		No
			Poles	No
			Terminal	--
		Loop Antenna		No
			Terminal	--
		U/V Mixer		No
		300 ohm to 75 ohm Antenna Adapter		No
		Antenna Change Plug		No
		Guarantee Card		Yes
		Registration Card		No
		Warranty Card		No
		ESP Card		No
		Service Station List		No
		DC Car Cord (Center+)		No
		Columbia Offer Sheet		No
G-15	Interface	Switch	Front	Power (Tact)
				Channel Up
				Channel Down
				Volume Up
				Volume Down
				Play
				Open/Close
				Skip(>>)
				Skip(<<)
				Still/Pause
				Stop
				Main Power SW
			Rear	Main Power SW
		Indicator		Power
				Stand-by
				On Timer
		Terminals	Front	Video Input
				Audio Input
				Other Terminal
			Rear	Video Input
				Audio Input
				Video Output
				Audio Output
				Digital Audio Output
				Diversity
				DC Jack 12V(Center +)
				VHF/UHF Antenna Input
G-16	Set Size		Approx. W x D x H (mm)	489x465x480
G-17	Weight		Net (Approx.)	21.5kg (47.4lbs)
			Gross (Approx.)	24.5kg (54.0lbs)
G-18	Carton		Master Carton	No
			Content	--- Sets
			Material	--- / ---
			Dimensions W x D x H(mm)	---
			Description of Origin	---
			Gift Box	Yes
			Material	Double/White

GENERAL SPECIFICATIONS

		W/Color Photo Label	No
		Dimensions W x D x H(mm)	559x538x555
		Design	As Per Buyer's
		Description of Origin	Yes
		Drop Test	Natural Dropping At
			1 Corner / 3 Edges / 6 Surfaces
		Height (cm)	46
		Container Stuffing (40' container)	352 Sets
G-19	Material	Cabinet	Front
			Rear
			Jack Panel
		PCB	Non-Halogen Demand
			Eyelet
		PS	94V0 DECABROM
		PS	94V0 DECABROM
		-	
			No
			Yes

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

1-1: BACK CABINET (Refer to Fig. 1-1)

1. Remove the 7 screws ①.
2. Remove the screw ② which are used for holding the Back Cabinet.
3. Remove the AC cord from the AC cord hook ③.
4. Remove the Back Cabinet in the direction of arrow.

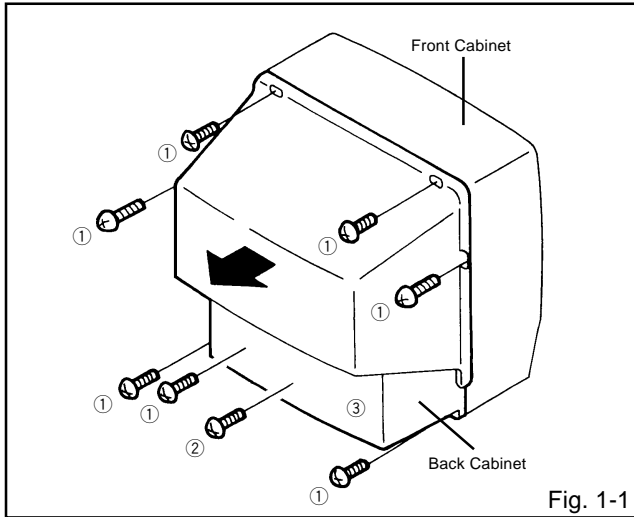


Fig. 1-1

1-2: CRT PCB (Refer to Fig. 1-2)

CAUTION: BEFORE REMOVING THE ANODE CAP, DISCHARGE ELECTRICITY BECAUSE IT CONTAINS HIGH VOLTAGE. BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB, UNPLUG THE POWER CORD FROM THE AC SOURCE.

1. Remove the Anode Cap. (Refer to REMOVAL OF ANODE CAP)
2. Disconnect the following connector: (CP801).
3. Remove the CRT PCB in the direction of arrow.

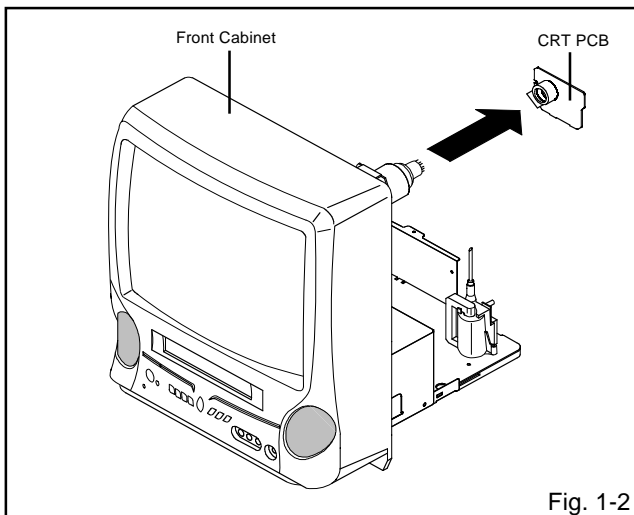


Fig. 1-2

1-3: AV PCB/DVD BLOCK (Refer to Fig. 1-3)

1. Remove the 2 screws ①.
2. Disconnect the following connectors: (CP301, CP302, CP401 and CP3800).
3. Remove the AV PCB/DVD Block in the direction of arrow.

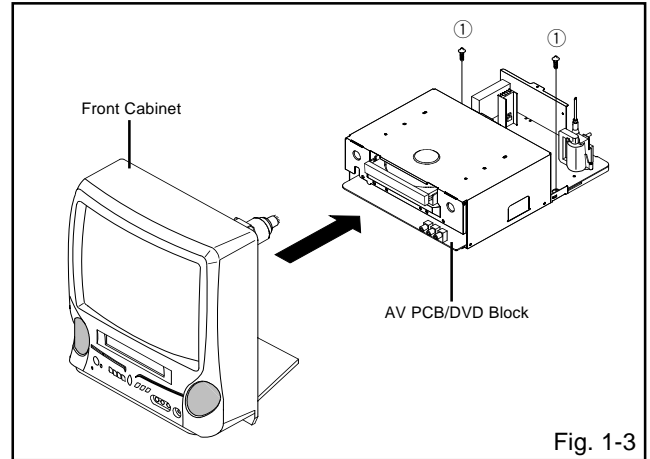


Fig. 1-3

1-4: DVD BLOCK (Refer to Fig. 1-4)

1. Remove the 11 screws ①.
2. Remove the Top Shield in the direction of arrow (A).
3. Disconnect the following connectors: (CP8001 and CP8002).
4. Remove the 4 screws ②.
5. Remove the DVD Block in the direction of arrow (B).
6. Remove the 2 screws ③.
7. Remove the Jack Shield.
8. Remove the AV PCB in the direction of arrow (C).

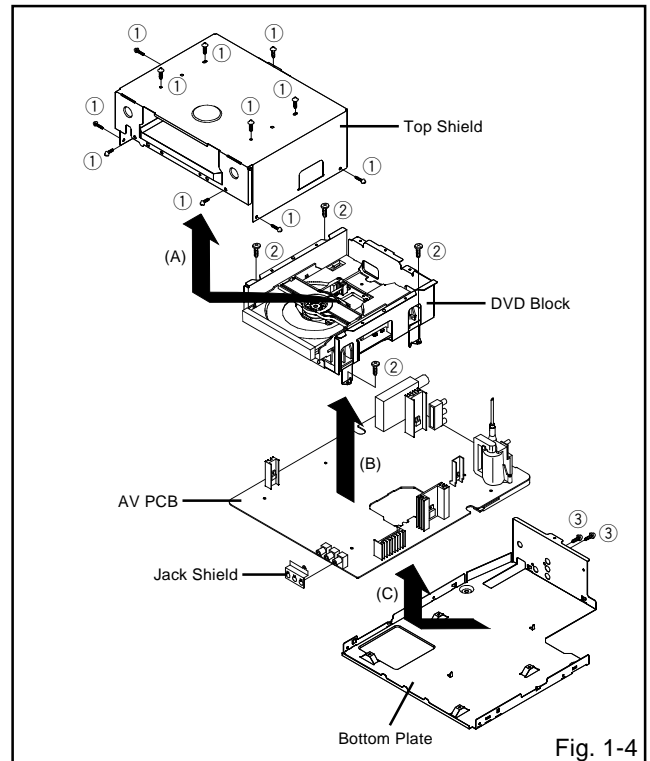


Fig. 1-4

DISASSEMBLY INSTRUCTIONS

1-5: DVD PCB/DVD DECK (Refer to Fig. 1-5)

1. Make the short circuit on the position as shown **Fig. 1-5** using a soldering. If you remove the DVD Deck with no soldering, the Laser may be damaged.
2. Unlock the 2 supports ①.
3. Remove the Front Tray Plate in the direction of arrow (A).
4. Disconnect the following connectors: (CP2001, CP2301 and CP2302).
5. Remove the 4 screws ②.
6. Remove the DVD Deck in the direction of arrow (B).
7. Remove the 4 screws ③.
8. Remove the DVD PCB in the direction of arrow (C).

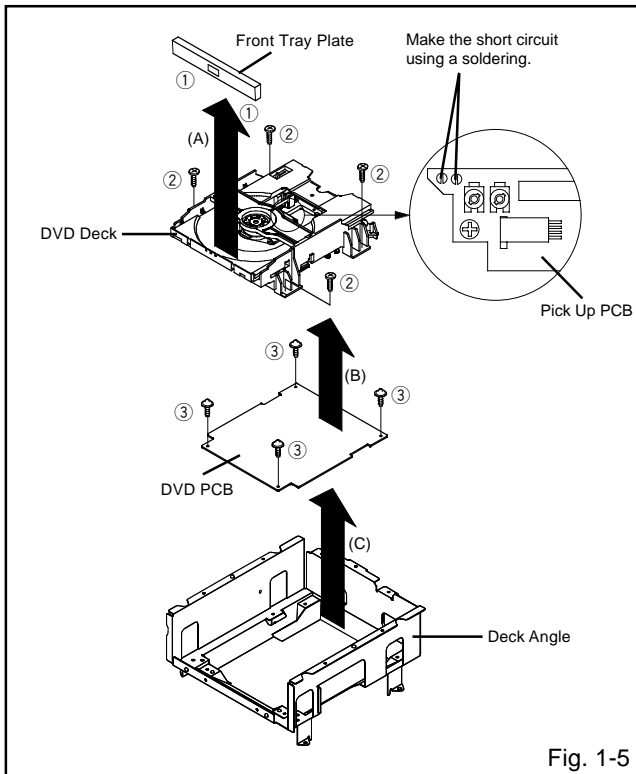


Fig. 1-5

NOTE

When the installation of the DVD Deck, remove all the soldering on the short circuit position after the connection of Pick Up PCB and DVD PCB connector.

DISASSEMBLY INSTRUCTIONS

2. REMOVAL OF DVD DECK PARTS

NOTE

1. Do not disassemble the DVD DECK PARTS except listed parts here. Minute adjustments are needed if the disassemble is done. If the repair is needed except listed parts, replace the DVD MECHA ASS'Y.

2-1: TRAY (Refer to Fig. 2-1-A)

1. Set the Tray opened. (Refer to the DISC REMOVAL METHOD AT NO POWER SUPPLY)
2. Unlock the support ① and remove the Tray.

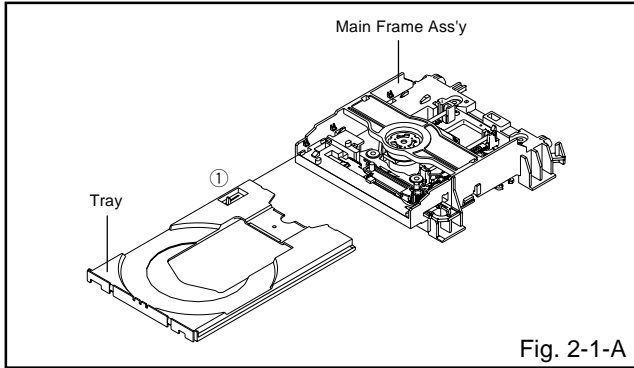


Fig. 2-1-A

NOTE

1. In case of the Tray installation, install them as the circled section of Fig. 2-1-B so that the each markers are met.

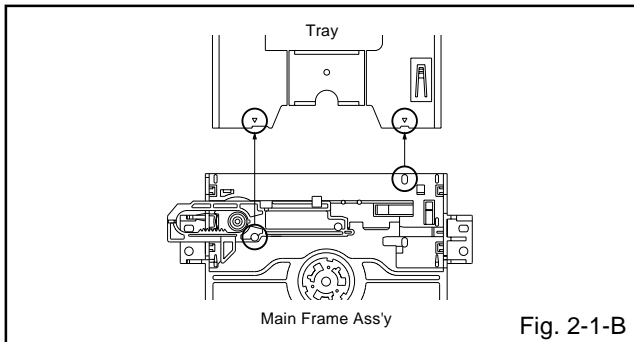


Fig. 2-1-B

2-2: MAIN CHASSIS ASS'Y (Refer to Fig. 2-2)

1. Remove the Main Chassis Ass'y from the Insulator (R).
2. Unlock the support ①.
3. Remove the Main Chassis Ass'y.

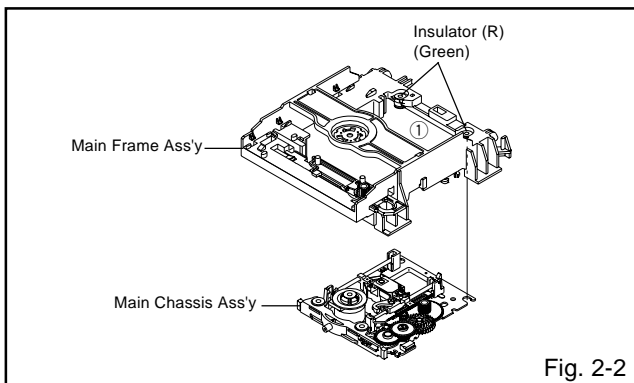


Fig. 2-2

2-3: RACK LOADING/MAIN GEAR/ RACK LOADING SPRING (Refer to Fig. 2-3)

1. Press down the catcher ① and slide the Rack Loading.
2. Remove the Rack Loading, Rack Loading Spring and Main Gear.

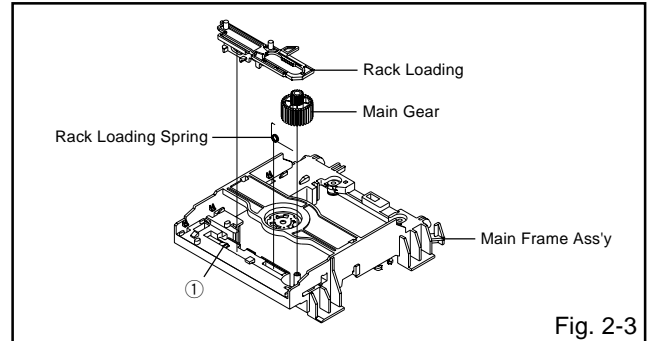


Fig. 2-3

2-4: CLAMPER ASS'Y/INSULATOR(R)/LEVER SWITCH (Refer to Fig. 2-4-A)

1. Remove the screw ①.
2. Remove the Lever Switch.
3. Remove the 2 Insulator (R).
4. Press the Clamper and rotate the Clamper Plate clockwise, then unlock the 3 supports ②.
5. Remove the Clamper Plate, Clamper Magnet and Clamper.

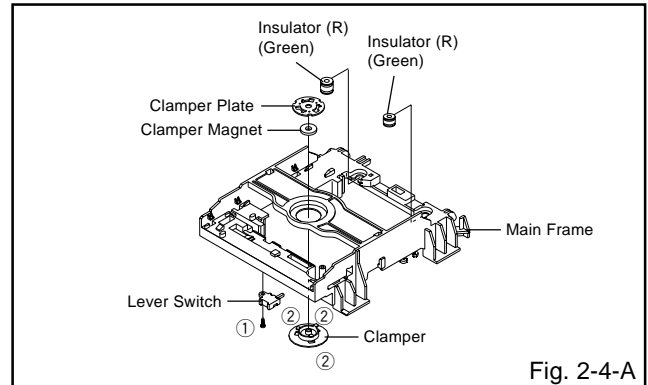


Fig. 2-4-A

NOTE

1. When installing the Clamper Magnet, install it with the green face up.
2. When installing the wire of the Lever Switch, install it correctly as Fig. 2-4-B.
3. When installing the Lever Switch, install it correctly as Fig. 2-4-C.
4. In case of the Lever Switch installation, hook the wire on the Main Frame as shown Fig. 2-4-D.

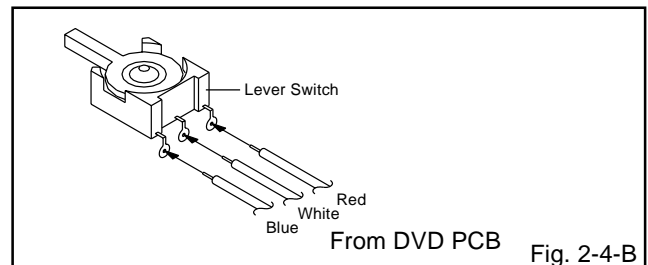


Fig. 2-4-B

DISASSEMBLY INSTRUCTIONS

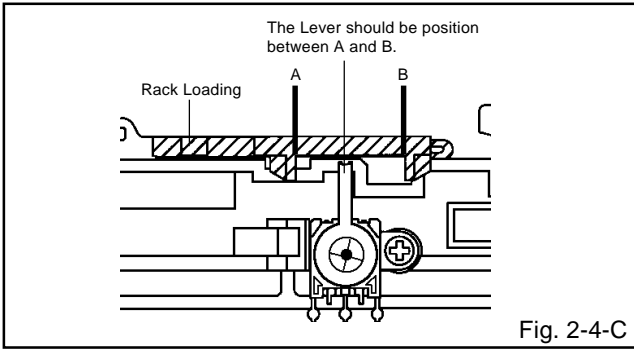


Fig. 2-4-C

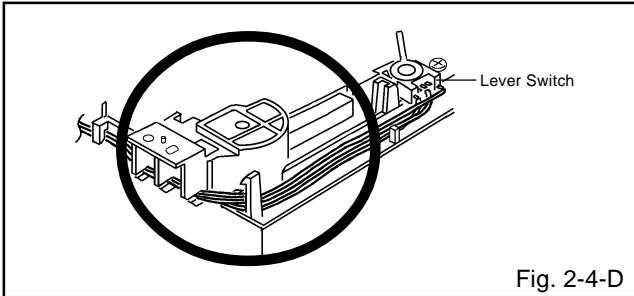


Fig. 2-4-D

2-5: TRAVERSE HOLDER/INSULATOR (F) (Refer to Fig. 2-5-A)

1. Remove the Traverse Holder.
2. Remove the 2 Insulator (F).

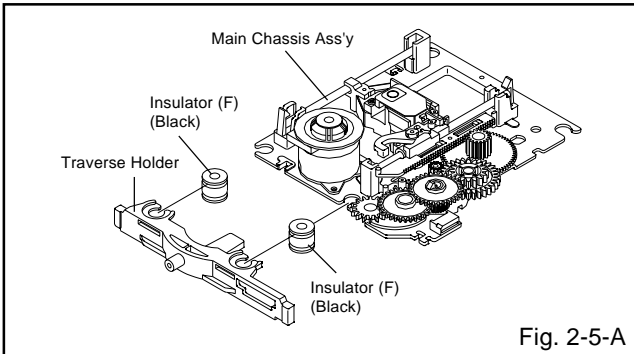


Fig. 2-5-A

NOTE

1. After the installing of the Traverse Holder, check if the wire is like Fig. 2-5-B.

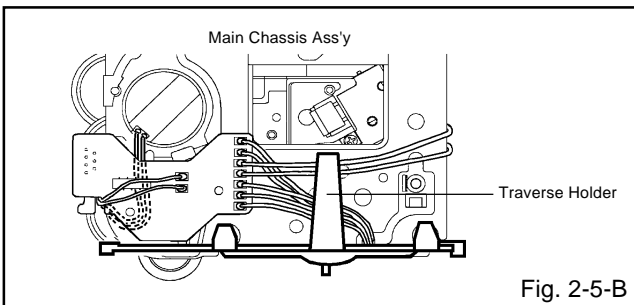


Fig. 2-5-B

2-6: SWITCH PCB ASS'Y (Refer to Fig. 2-6-A)

1. Remove the screw ①.
2. Remove the Switch PCB Ass'y.

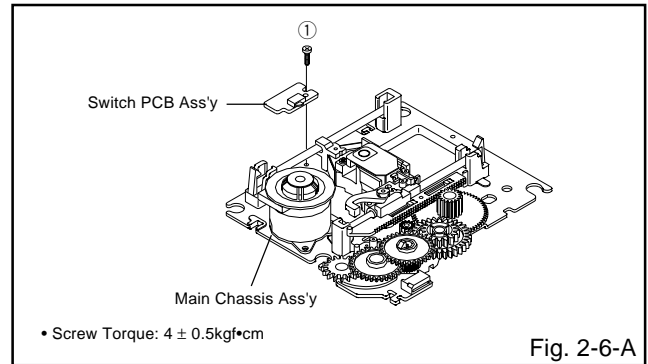


Fig. 2-6-A

• Screw Torque: $4 \pm 0.5 \text{kg} \cdot \text{cm}$

NOTE

1. When installing the wire of the Switch PCB, install it correctly as Fig. 2-6-B.

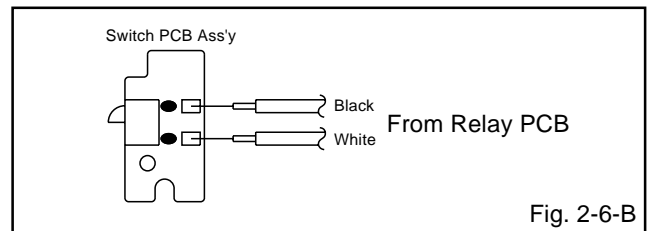


Fig. 2-6-B

2-7: RACK FEED ASS'Y (Refer to Fig. 2-7-A)

1. Remove the screw ①.
2. Remove the Rack Feed 1/2 Spring, Rack Feed 1/2 and Rack Feed Lever.

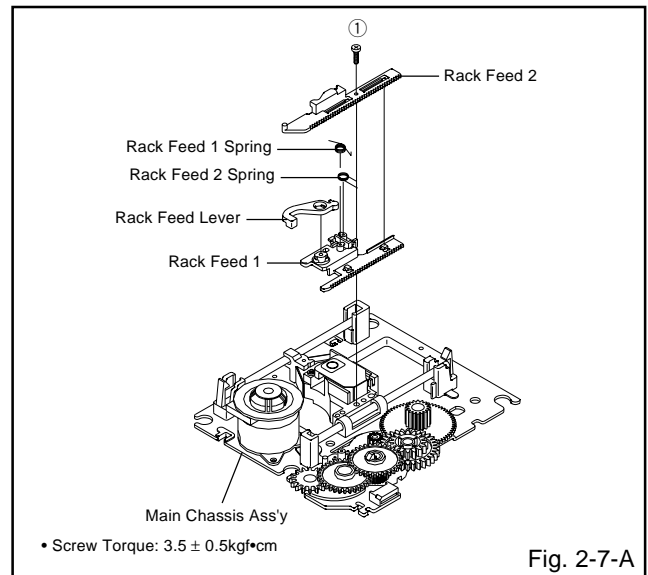


Fig. 2-7-A

• Screw Torque: $3.5 \pm 0.5 \text{kg} \cdot \text{cm}$

NOTE

1. After the assembly of the Rack Feed, check if the Rack Feed 1/2 is moving smoothly. (Refer to Fig. 2-7-B)
2. In case of the Rack Feed Ass'y installation, install correctly as Fig. 2-7-C.

DISASSEMBLY INSTRUCTIONS

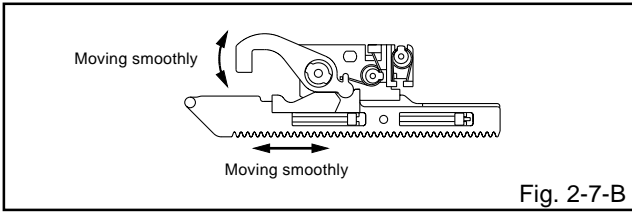


Fig. 2-7-B

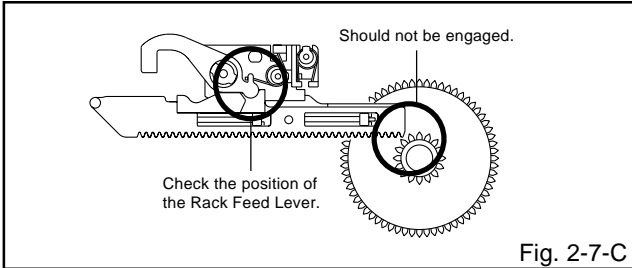


Fig. 2-7-C

2-8: RELAY PCB ASS'Y (Refer to Fig. 2-8-A)

1. Remove the screw ①.
2. Remove the Relay PCB Ass'y.

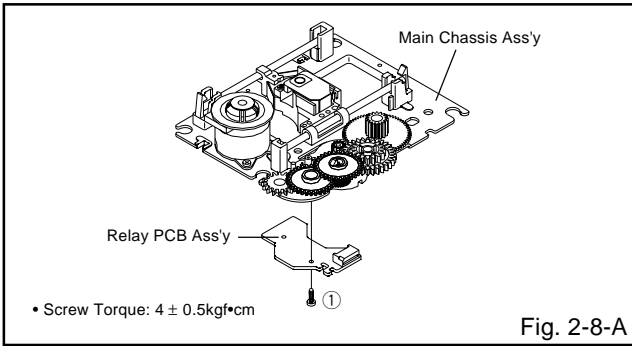


Fig. 2-8-A

NOTE

1. When installing the wire of the Relay PCB, install it correctly as Fig. 2-8-B.

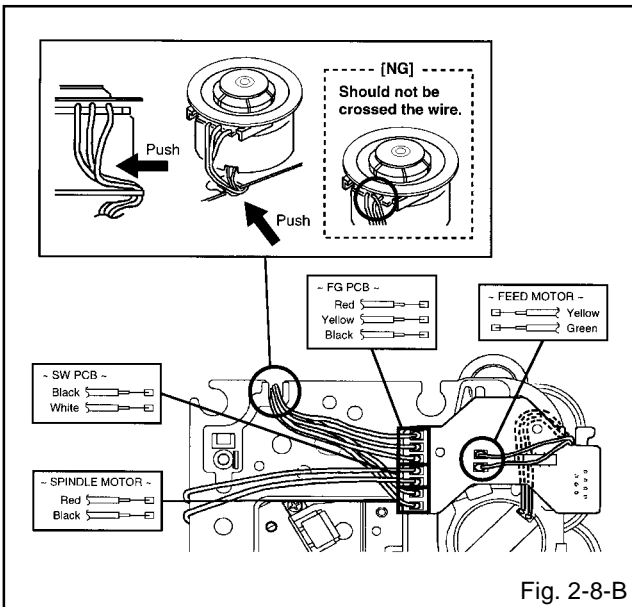


Fig. 2-8-B

2-9: GEAR (Refer to Fig. 2-9-A)

1. Unlock the support ①.
2. Remove the Middle Gear 1/2/3, Idler Gear and Feed Gear.

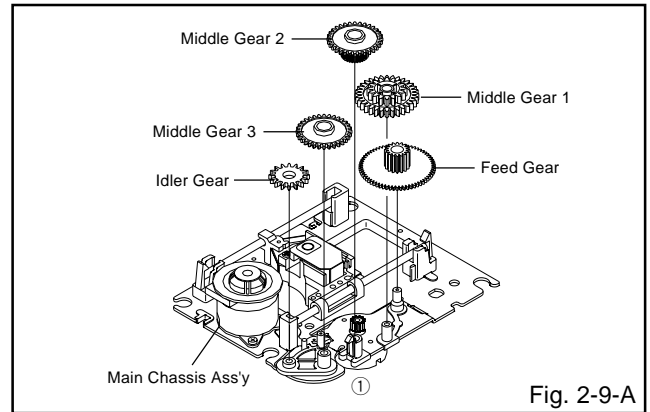


Fig. 2-9-A

NOTE

1. In case of the Idler Gear installation, install correctly as Fig. 2-9-B.
2. When installing the Middle Gear 2, check if the Middle Gear 2 is locked correctly as Fig. 2-9-C.

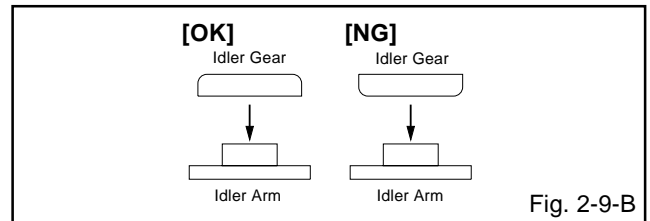


Fig. 2-9-B

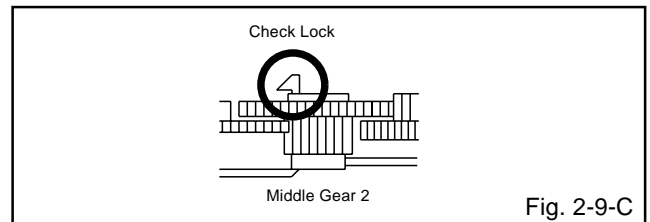


Fig. 2-9-C

2-10: IDLER ARM (Refer to Fig. 2-10-A)

1. Remove the Idler Arm Spring.
2. Remove the Chassis Spring.
3. Remove the Idler Arm.

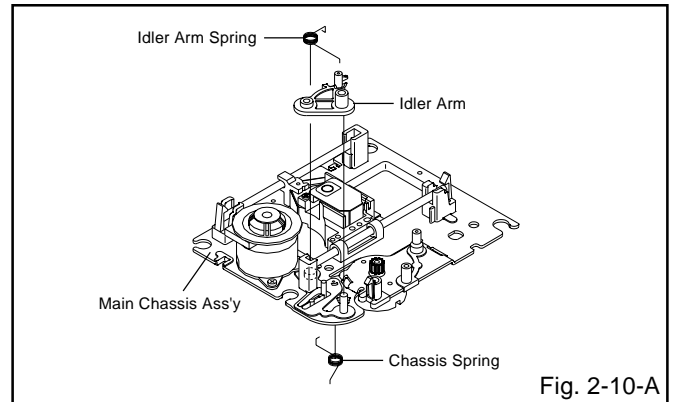
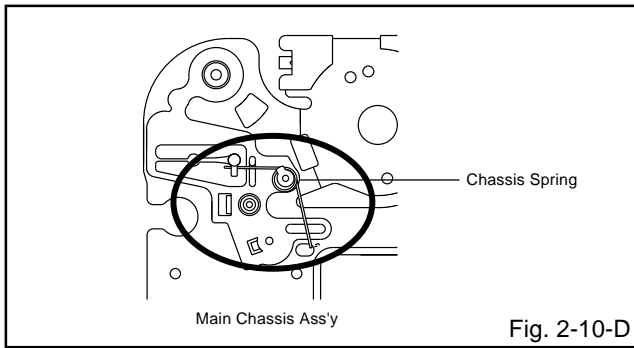
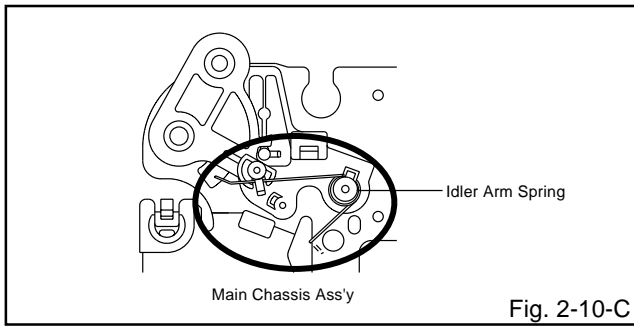
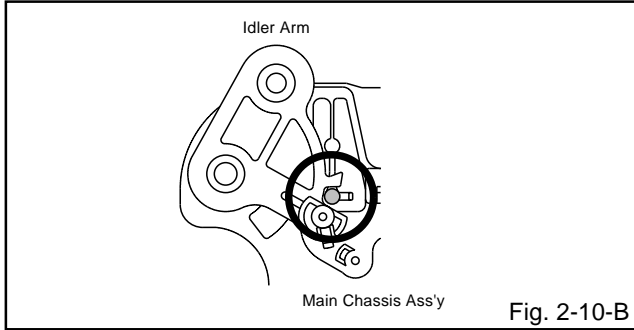


Fig. 2-10-A

DISASSEMBLY INSTRUCTIONS

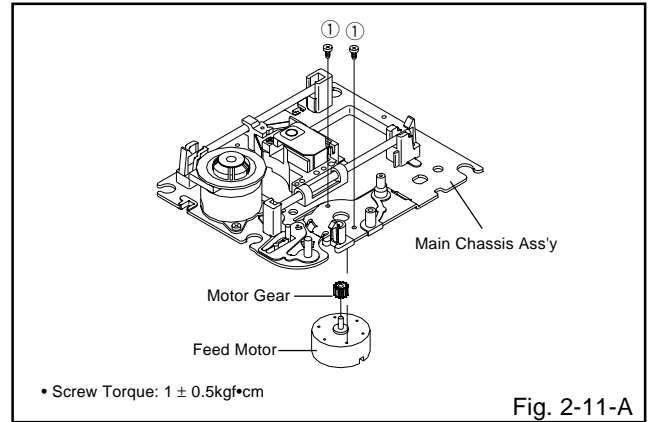
NOTE

1. In case of the Idler Arm installation, install as the circled section of Fig. 2-10-B.
2. In case of the Idler Arm Spring installation, install as the circled section of Fig. 2-10-C.
3. In case of the Chassis Spring installation, install as the circled section of Fig. 2-10-D.



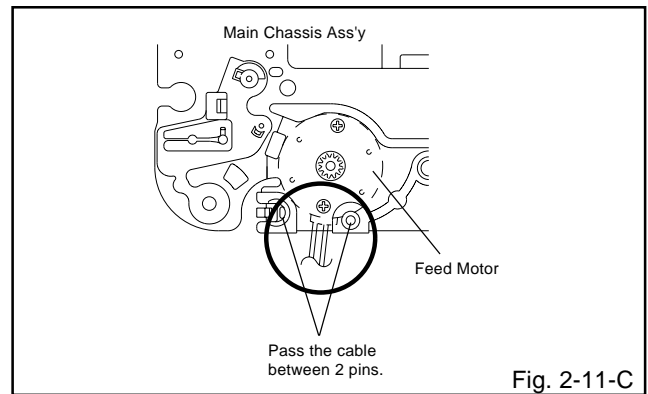
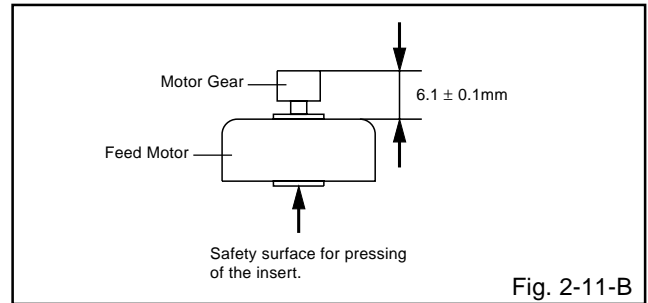
2-11: FEED MOTOR (Refer to Fig. 2-11-A)

1. Remove the 2 screws ①.
2. Remove the Feed Motor.
3. Remove the Motor Gear.



NOTE

1. In case of the Motor Gear installation, check if the value of the Fig. 2-11-B is correct.
2. When installing the Feed Motor, check if the cable is positioned as Fig. 2-11-C.



DISASSEMBLY INSTRUCTIONS

3. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. **(Refer to Fig. 3-1.)**

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver.

A cracking noise will be heard as the voltage is discharged.

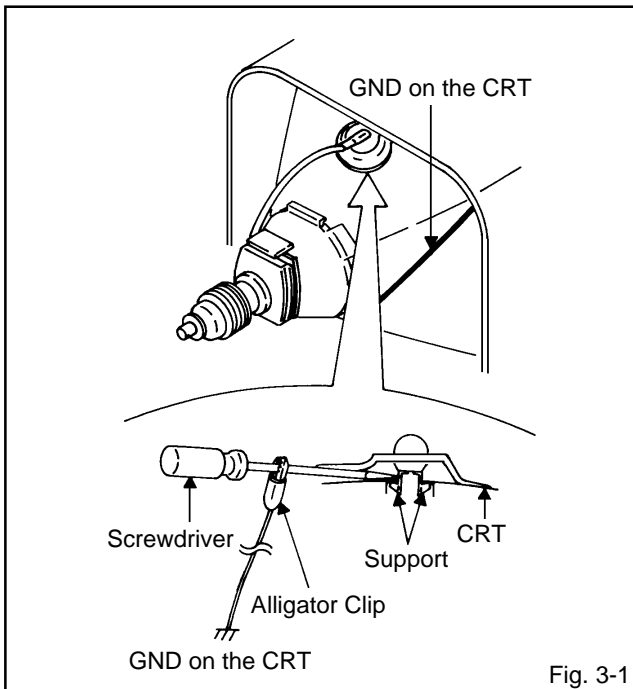


Fig. 3-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. **(Refer to Fig. 3-2.)**

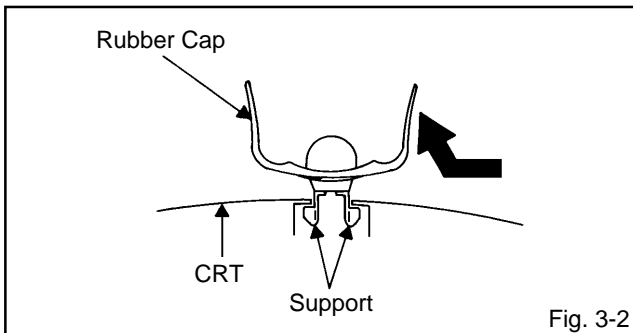


Fig. 3-2

3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. **(Refer to Fig. 3-3.)**

NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

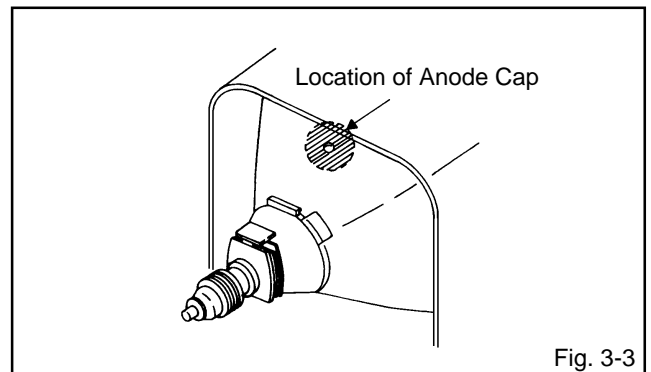


Fig. 3-3

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. **(Refer to Fig. 3-4.)**

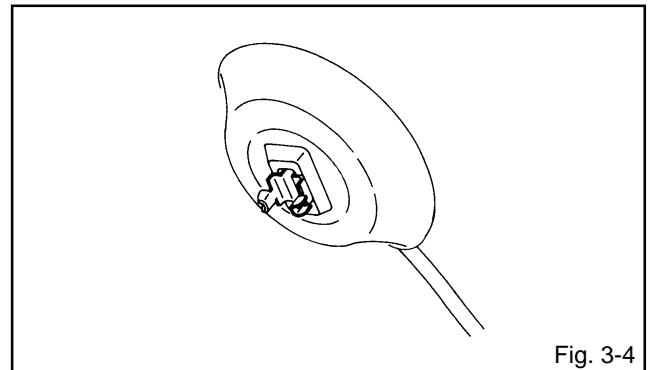


Fig. 3-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in **Fig. 3-5.**

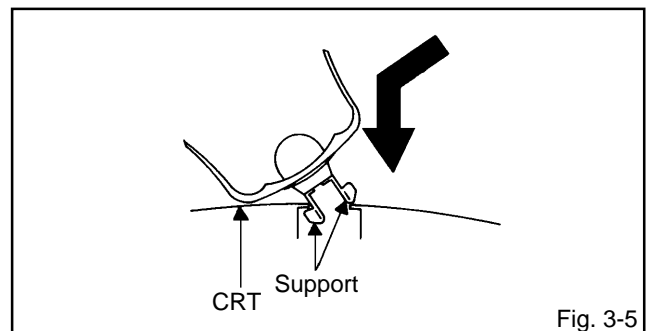


Fig. 3-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

DISASSEMBLY INSTRUCTIONS

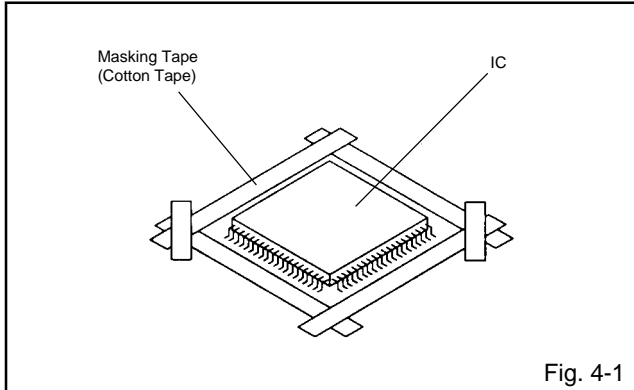
4. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put the Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 4-1.)

NOTE

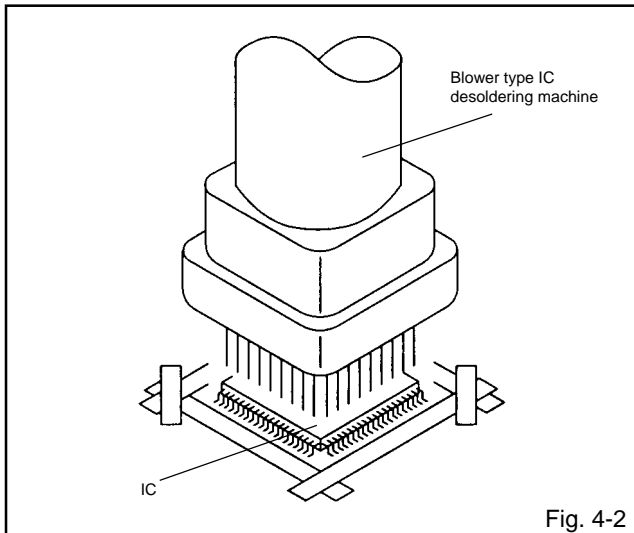
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 4-2.)

NOTE

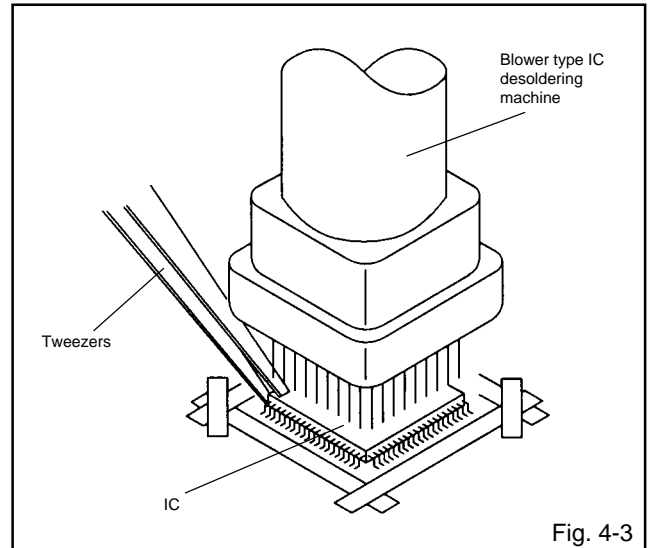
Do not add the rotating and the back and forth directions force on the IC, until IC can move back and forth easily after desoldering the IC leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 4-3.)

NOTE

Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.

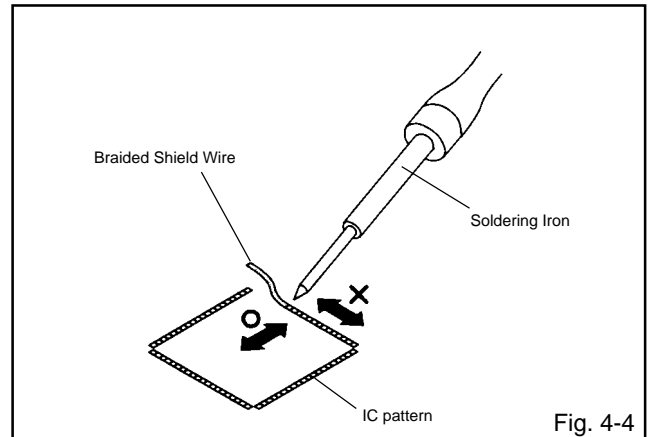


4. Peel off the Masking Tape.

5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 4-4.)

NOTE

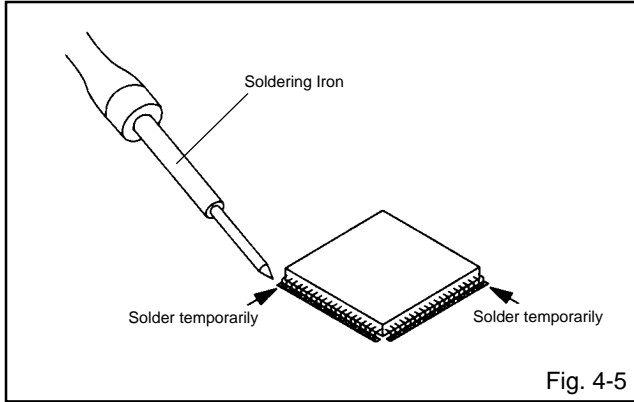
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



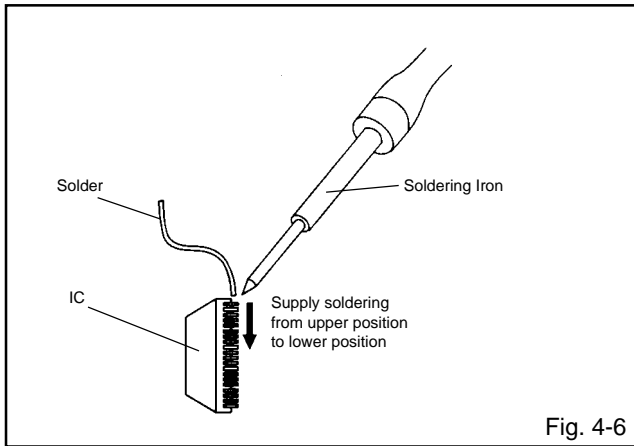
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. (Refer to Fig. 4-5.)



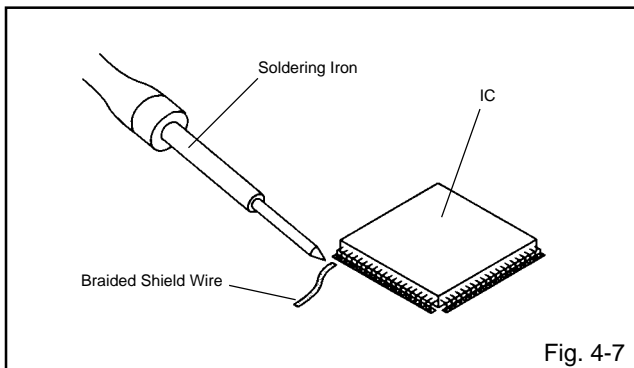
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. (Refer to Fig. 4-6.)



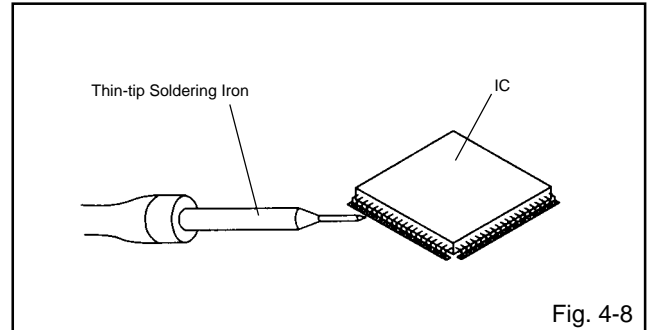
3. Absorb the solder left on the lead using the Braided Shield Wire. (Refer to Fig. 4-7.)

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. (Refer to Fig. 4-8.)



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, be always sure to replace the IC in this case.

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter to the SERVICE MODE function, press and hold both buttons simultaneously on the main unit and on the remote control for more than a standard time (second).

Set Key	Remocon Key	Standard Time (seconds)	Operations
VOL. (-) MIN	0	1	Releasing of V-CHIP PASSWORD.
VOL. (-) MIN	1	1	Initialization of the factory on TV. NOTE: Do not use this for the normal servicing. If you set a factory initialization, the memories are reset such as the channel setting, and the POWER ON total hours.
VOL. (-) MIN	4	1	Initialization of the factory on DVD. NOTE: Do not use this for the normal servicing. The function will only work at the DVD stop mode.
VOL. (-) MIN	6	1	POWER ON total hours are displayed on the screen. Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF HOURS USED). Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
VOL. (-) MIN	8	1	Writing of EEPROM initial data. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	9	1	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).
STOP	9	3	Tray cannot be opened. Refer to the "TRAY LOCK". NOTE: No indications on the screen when the Tray Lock is setting.

CONFIRMATION OF HOURS USED

POWER ON total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

NOTE: If you set a factory initialization, the total hours is reset to "0".

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 2 second.
3. After the confirmation of using hours, turn off the power.

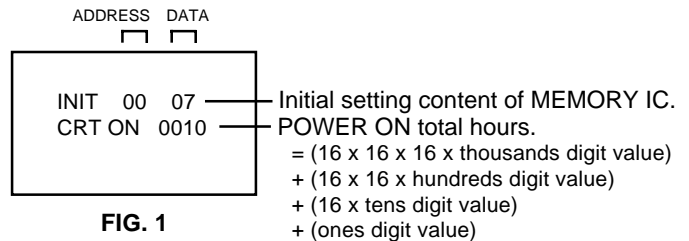


FIG. 1

WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: No need setting for after INI 1F.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	07	07	04	00	D0	35	70	25	15	51	01	00	41	40	0F	47
10	30	50	50	04	15	7B	03	50	00	7A	58	00	02	00	00	00

Table 1

1. Enter DATA SET mode by setting VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 1 second. ADDRESS and DATA should appear as FIG 1.

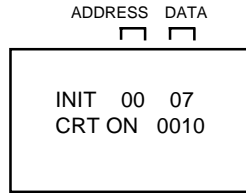


FIG.1

3. ADDRESS is now selected and should "blink". Using the VOL. UP/DOWN button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
4. Press ENTER to select DATA. When DATA is selected, it will "blink".
5. Again, step through the DATA using VOL. UP/DOWN button until required DATA value has been selected.
6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
7. Repeat steps 3 to 6 until all data has been checked.
8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.

After the data input, set to the initializing of shipping.

9. Turn POWER on.
10. Press both VOL. DOWN button on the set and Channel button **(1)** on the remote control for more than 1 second.
11. After the finishing of the initializing of shipping, the unit will turn off automatically.

The unit will now have the correct DATA for the new MEMORY IC.

ELECTRICAL ADJUSTMENTS

1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

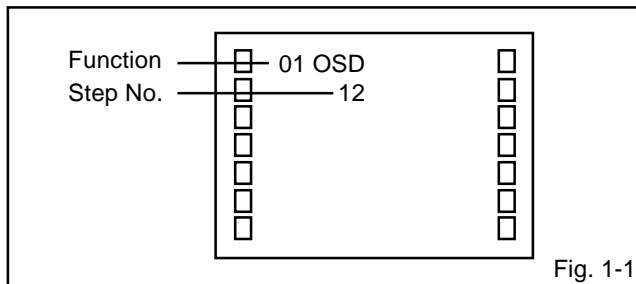
- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor for a heat sink, apply the silicon grease (**YG6260M**) on the contract section of the heat sink, Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor.)

Prepare the following measurement tools for electrical adjustments.

1. Oscilloscope
2. Digital Voltmeter
3. AC Voltmeter
4. Pattern Generator
5. Multi-Sound Signal Generator

On-Screen Display Adjustment

1. Set the VOLUME to minimum.
2. Press the VOL. DOWN button on the set and the Channel button **(9)** on the remote control for more than 1 second to appear the adjustment mode on the screen as shown in **Fig.1-1**.



3. Use the Channel UP/DOWN button or Channel button **(1-0)** on the remote control to select the options shown in **Fig. 1-2**.
4. Press the MENU button on the remote control to end the adjustments.

NO.	FUNCTION	NO.	FUNCTION
01	OSD H	36	COL. AV(CENT.)
02	OSD CONTRAST	37	COL. AV(MAX)
03	CUT OFF	38	COL. AV(MIN)
04	H POSITION	39	TINT AV
05	H BLK L	40	SHARPNESS AV
06	H BLK R	41	SUB BIAS
07	V SIZE	42	BRI. DVD(CENT.)
08	V POSITION	43	BRI. DVD(MAX)
09	V LINEARITY	44	BRI. DVD(MIN)
10	V S CORRECTION	45	CONT. DVD(CENT.)
11	V COMP	46	CONT. DVD(MAX)
12	R CUT OFF	47	CONT. DVD(MIN)
13	G CUT OFF	48	COL. DVD(CENT.)
14	B CUT OFF	49	COL. DVD(MAX)
15	R DRIVE	50	COL. DVD(MIN)
16	G DRIVE	51	TINT DVD
17	B DRIVE	52	SHARPNESS DVD
18	BRIGHTNESS(CENT.)	53	SUB BIAS
19	BRIGHTNESS(MAX)	54	BRI. GAME(CENT.)
20	BRIGHTNESS(MIN)	55	BRI. GAME(MAX)
21	CONTRAST(CENT.)	56	BRI. GAME(MIN)
22	CONTRAST(MAX)	57	CONT. GAME(CENT.)
23	CONTRAST(MIN)	58	CONT. GAME(MAX)
24	COLOR(CENT.)	59	CONT. GAME(MIN)
25	COLOR(MAX)	60	SUB BIAS
26	COLOR(MIN)	61	TUNING V MUTE
27	TINT	62	POWER ON V MUTE
28	SHARPNESS	63	INPUT LEVEL
29	SUB BIAS	64	SEPARATION L
30	BRI. AV(CENT.)	65	SEPARATION H
31	BRI. AV(MAX)	66	TEST PWM
32	BRI. AV(MIN)	67	X-RAY TEST
33	CONT. AV(CENT.)	68	H STOP
34	CONT. AV(MAX)	69	H FREQ
35	CONT. AV(MIN)		

Fig. 1-2

2. BASIC ADJUSTMENTS

2-1: CONSTANT VOLTAGE

1. Set condition is AV MODE without signal.
2. Using the remote control, set the brightness and contrast to normal position.
3. Connect the digital voltmeter to **W810**.
4. Adjust the **VR3800** until the digital voltmeter is $135 \pm 0.5V$.

2-2: FOCUS

1. Receive the monoscope pattern.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the **Focus Volume** until picture is distinct.

2-3: CUT OFF

1. Adjust the unit to the following settings.
R DRIVE=3F, G DRIVE=07, B DRIVE=3F, R CUT OFF=7F, G CUT OFF=7F, B CUT OFF=7F
2. Place the set with Aging Test for more than 15 minutes.
3. Set condition is AV MODE without signal.
4. Using the remote control, set the brightness and contrast to normal position.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(03)** on the remote control to select "CUT OFF".
6. Adjust the **Screen Volume** until a dim raster is obtained.

ELECTRICAL ADJUSTMENTS

2-4: WHITE BALANCE

NOTE: Adjust after performing CUT OFF adjustment.

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the gray scale pattern from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(16)** on the remote control to select "G DRV".
5. Press the CH. UP/DOWN button on the remote control to select the "R CUT", "G CUT", "B CUT", "R DRV" or "B DRV".
6. Adjust the VOL. UP/DOWN button on the remote control to whiten the R CUT, G CUT, B CUT, R DRV, and B DRV at each step tone sections equally.
7. Perform the above adjustments 5 and 6 until the white color is looked like a white.

2-5: HORIZONTAL POSITION

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(04)** on the remote control to select "HPOSI".
4. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

2-6: VERTICAL POSITION

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(08)** on the remote control to select "VPOSI".
4. Check if the step No. V POSI is "02".
5. Adjust the **VR401** until the horizontal line becomes fit to notch of the shadow mask.

2-7: VERTICAL SIZE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(07)** on the remote control to select "VSIZE".
4. Press the VOL. UP/DOWN button on the remote control until the Up/Down OVER SCAN Quantity becomes equal to the Right/Left OVER SCAN Quantity.
5. Receive a broadcast and check if the picture is normal.

2-8: VERTICAL LINEARITY

NOTE: Adjust after performing adjustments in section 2-7. After the adjustment of Vertical Linearity, reconfirm the Vertical Position and Vertical Size adjustments.

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(09)** on the remote control to select "VLIN".
4. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.

2-9: SEPARATION N, L

Please do the method (1) or method (2) adjustment.

Method (1)

1. Set the multi-sound signal generator for each different L-ch and R-ch frequency (Ex. L-ch=2KHz, R-ch=400Hz) and receive the RF signal.
2. Connect the oscilloscope to the **Audio Out Jack**.
3. Press the AUDIO button on the remote control to set to the stereo mode.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(64)** on the remote control to select "SEPAL".
5. Press the VOL. UP/DOWN button on the remote control to adjust it until the audio output wave becomes a fine sine wave.
6. Press the CH UP button 1 time to set to "SEPAH" mode.
7. Press the VOL. UP/DOWN button on the remote control to adjust it until the audio output wave becomes a fine sine wave.

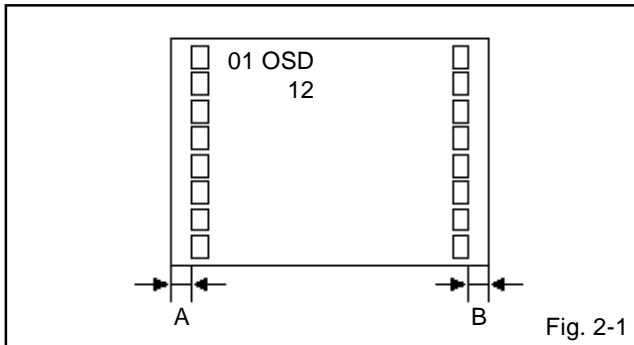
Method (2)

1. Set the multi-sound signal generator L-ch=1KHz, R-ch=Non input and receive the RF signal.
2. Connect the oscilloscope to the **Audio Out Jack (R-ch)**.
3. Press the AUDIO button on the remote control to set to the stereo mode.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(64)** on the remote control to select "SEPAL".
5. Press the VOL. UP/DOWN button on the remote control to adjust it until the R-ch output becomes minimum.
6. Press the CH UP button 1 time to set to "SEPAH" mode.
7. Press the VOL. UP/DOWN button on the remote control to adjust it until the R-ch output becomes minimum.
8. Set the multi-sound signal generator L-ch=Non input, R-ch=1KHz and receive the RF signal.
9. Connect the oscilloscope to the **Audio Out Jack (L-ch)**. Then perform the above adjustments 3~7.

ELECTRICAL ADJUSTMENTS

2-10: OSD HORIZONTAL

1. Activate the adjustment mode display of **Fig. 1-1**.
2. Press the VOL. UP/DOWN button on the remote control until the difference of A and B becomes minimum.
(Refer to Fig. 2-1)



2-11: LEVEL

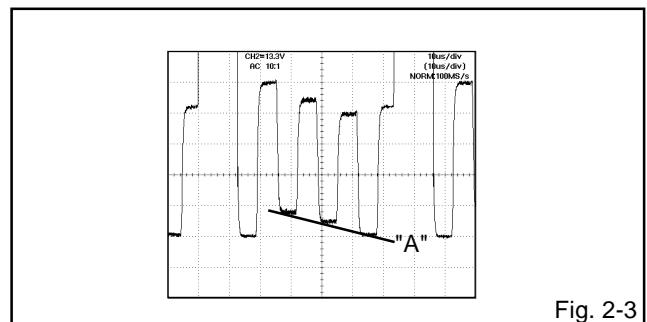
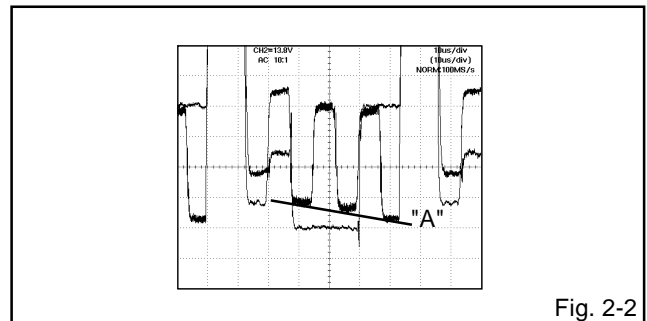
1. Receive the VHF HIGH (70dB).
2. Connect the AC voltmeter to **pin 6 of CP101**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(63)** on the remote control to select "LVL".
4. Press the VOL. UP/DOWN button on the remote control until the AC voltmeter is $75 \pm 2\text{mV}$.

2-12: BRIGHT CENTER

1. Receive the monoscope pattern. (RF Input)
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(18)** on the remote control to select "BRTC".
4. Press the VOL. UP/DOWN button on the remote control until the white 15% is starting to be visible
5. Receive the monoscope pattern. (Audio Video Input)
6. Press the INPUT SELECT button on the remote control to set to the AV mode.
7. Using the remote control, set the brightness and contrast to normal position.
8. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(30)** on the remote control to select "BRTCA".
9. Press the VOL. UP/DOWN button on the remote control until the white 15% is starting to be visible
10. Press the TV/DVD button on the remote control to set to the DVD mode.
11. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(42)** on the remote control to select "BRTCD".
12. Press the VOL. UP/DOWN button on the remote control to set the same step numbers as the AV.
13. Press the GAME button on the remote control to set to the GAME mode.
14. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(54)** on the remote control to select "BRTCG".
15. Press the VOL. UP/DOWN button on the remote control to set the same step numbers as the AV.

2-13: TINT CENTER

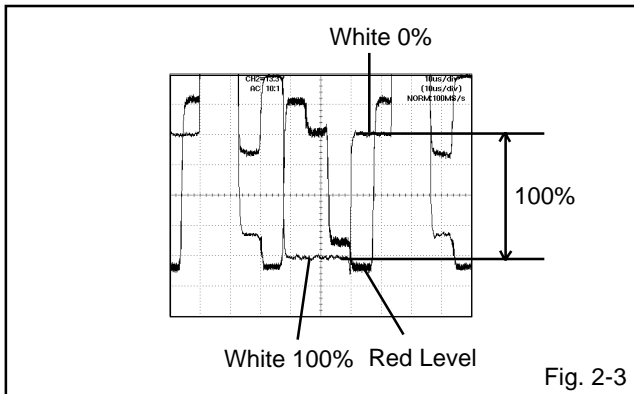
1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the oscilloscope to **TP024**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(27)** on the remote control to select "TNTC".
5. Press the VOL. UP/DOWN button on the remote control until the section "A" becomes a straight line.
(Refer to Fig. 2-2)
6. Receive the color bar pattern. (Audio Video Input)
7. Press the INPUT SELECT button on the remote control to set to the AV mode.
8. Using the remote control, set the brightness, contrast, color and tint to normal position.
9. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(39)** on the remote control to select "TNTCA".
10. Press the VOL. UP/DOWN button on the remote control until the section "A" becomes a straight line.
(Refer to Fig. 2-2)
11. Press the TV/DVD button on the remote control to set to the DVD mode.
12. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(51)** on the remote control to select "TNTCD".
13. Press the VOL. UP/DOWN button on the remote control until the section "A" becomes a straight line.
(Refer to Fig. 2-3)



ELECTRICAL ADJUSTMENTS

2-14: COLOR CENTER

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the oscilloscope to **TP022**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(24)** on the remote control to select "COLC".
5. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
6. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to $100 \pm 5\%$ of the white level. **(Refer to Fig. 2-3)**
7. Receive the color bar pattern. (Audio Video Input)
8. Press the INPUT SELECT button on the remote control to set to the AV mode.
9. Using the remote control, set the brightness, contrast, color and tint to normal position.
10. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(36)** on the remote control to select "COLCA".
11. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
12. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to $100 \pm 5\%$ of the white level. **(Refer to Fig. 2-3)**
13. Press the TV/DVD button on the remote control to set to the DVD mode.
14. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(48)** on the remote control to select "COLCD".
15. Press the VOL. DOWN button on the remote control to decrease the step numbers by 10 steps to the AV.



2-15: CONTRAST MAX

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(22)** on the remote control to select "CNTX".
2. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "5A"
3. Receive a broadcast and check if the picture is normal.
4. Press the INPUT SELECT button on the remote control to set to the AV mode.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(34)** on the remote control to select "CNTXA".
6. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "5A"
7. Receive a broadcast and check if the picture is normal.
8. Press the TV/DVD button on the remote control to set to the DVD mode.
9. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(46)** on the remote control to select "CNTXD".
10. Press the VOL. UP/DOWN button on the remote control to set the same step numbers as the AV.
11. Press the GAME button on the remote control to set to the GAME mode.
12. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(58)** on the remote control to select "CNTXG".
13. Press the VOL. UP/DOWN button on the remote control to set the same step numbers as the AV.

2-16: Confirmation of Fixed Value (Step No.)

Please check if the fixed values of the each adjustment items are set correctly referring below.

NO.	FUNCTION	STEP NO.	NO.	FUNCTION	STEP NO.
02	OSD CONTRAST	02	38	COL. AV(MIN)	10
05	H BLK L	04	40	SHARPNESS AV	15
06	H BLK R	02	41	SUB BIAS	00
08	V POSITION	02	43	BRI. DVD(MAX)	40
10	V S CORRECTION	08	44	BRI. DVD(MIN)	10
11	V COMP	03	45	CONT. DVD(CENT.)	40
16	G DRIVE	07	47	CONT. DVD(MIN)	10
19	BRIGHTNESS(MAX)	40	49	COL. DVD(MAX)	70
20	BRIGHTNESS(MIN)	10	50	COL. DVD(MIN)	10
21	CONTRAST(CENT.)	40	52	SHARPNESS DVD	15
23	CONTRAST(MIN)	10	53	SUB BIAS	00
25	COLOR(MAX)	70	55	BRI. GAME(MAX)	40
26	COLOR(MIN)	10	56	BRI. GAME(MIN)	10
28	SHARPNESS	1D	57	CONT. GAME(CENT.)	40
29	SUB BIAS	00	59	CONT. GAME(MIN)	10
31	BRI. AV(MAX)	40	60	SUB BIAS	00
32	BRI. AV(MIN)	10	61	TUNING V MUTE	00
33	CONT. AV(CENT.)	40	62	POWER ON V MUTE	40
35	CONT. AV(MIN)	10	66	TEST PWM	00
37	COL. AV(MAX)	70	69	H FREQ	3F

ELECTRICAL ADJUSTMENTS

3. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 3-1)**
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

3-2: PURITY

NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

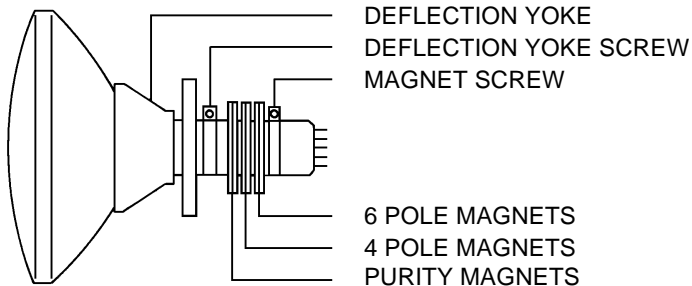


Fig. 3-1

3-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-2.

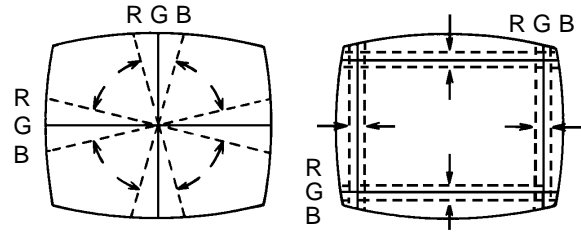
1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

3-4: DYNAMIC CONVERGENCE

NOTE

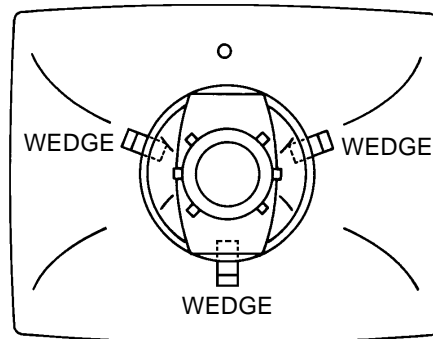
Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 3-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 3-2-b)**



UPWARD/DOWNWARD SLANT RIGHT/LEFT SLANT

Fig. 3-2-a

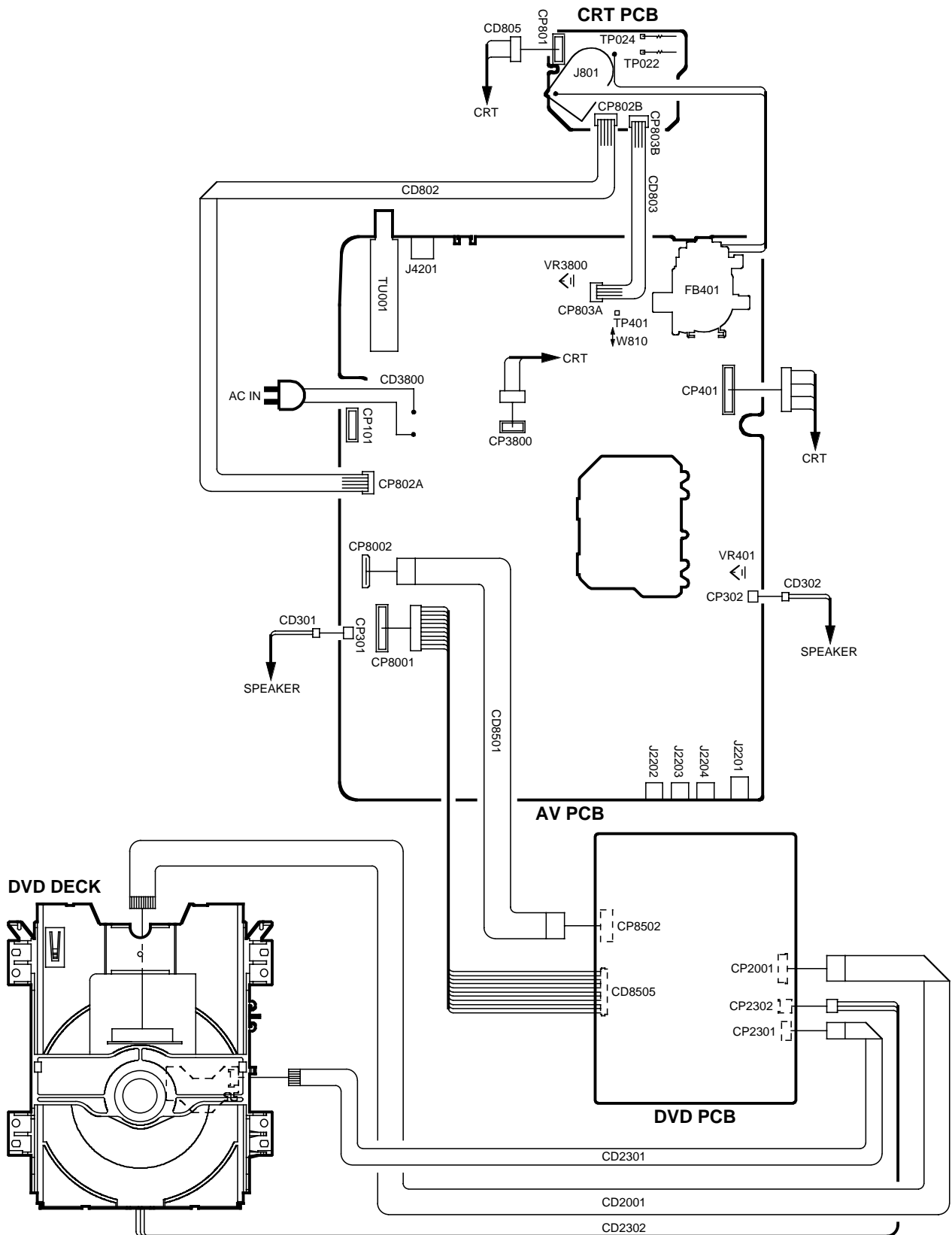


WEDGE POSITION

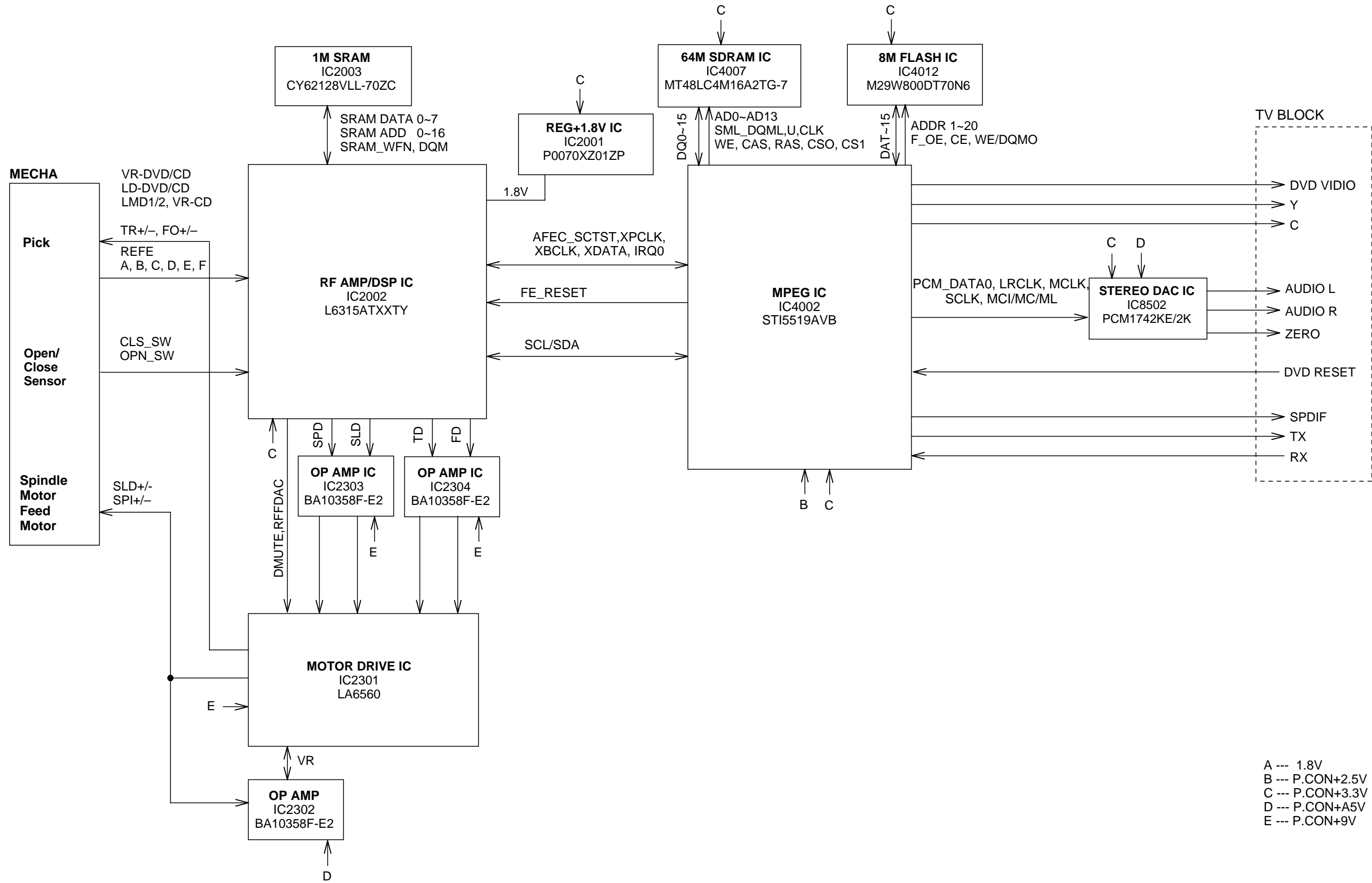
Fig. 3-2-b

ELECTRICAL ADJUSTMENTS

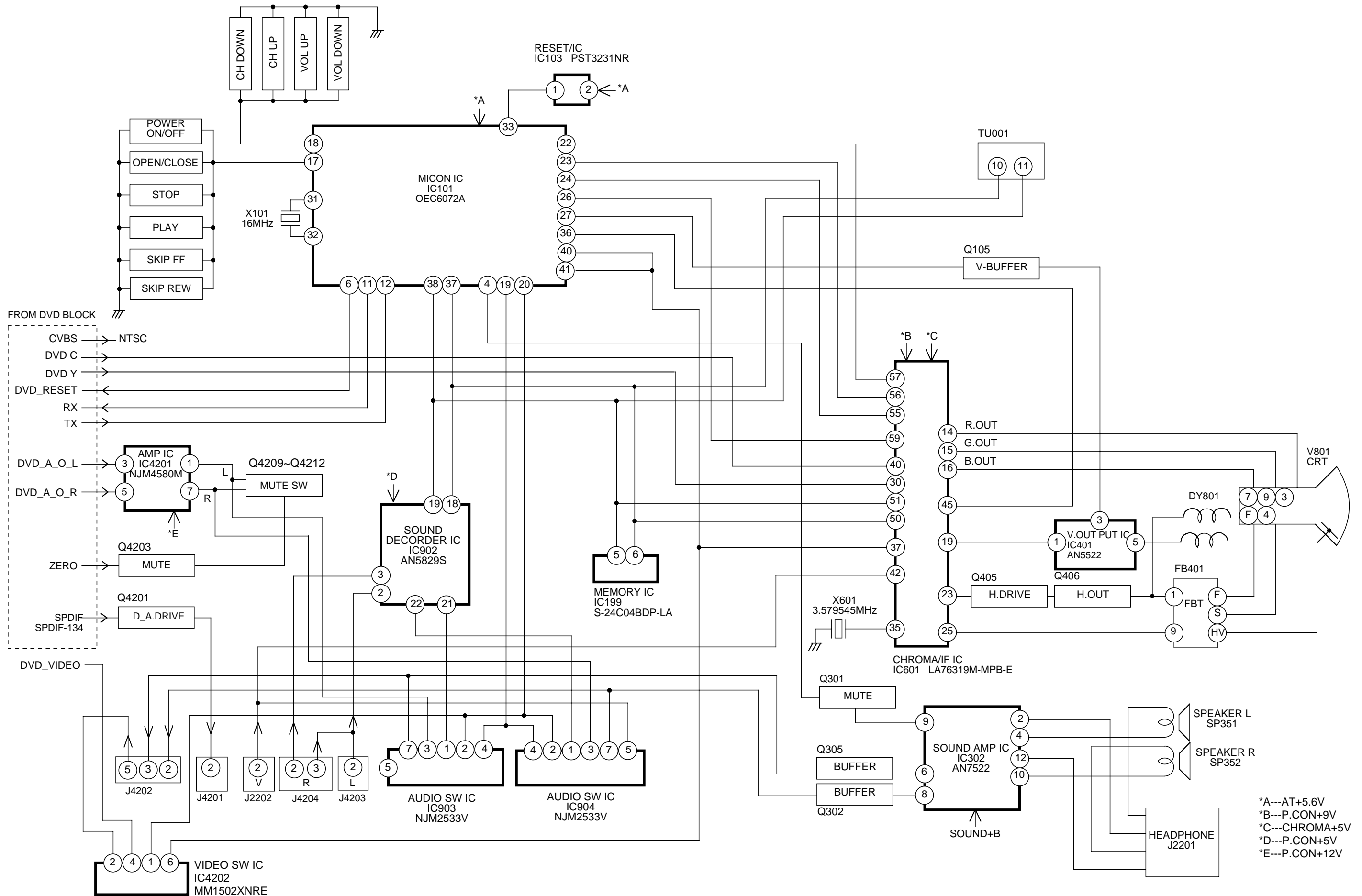
4. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



DVD BLOCK DIAGRAM

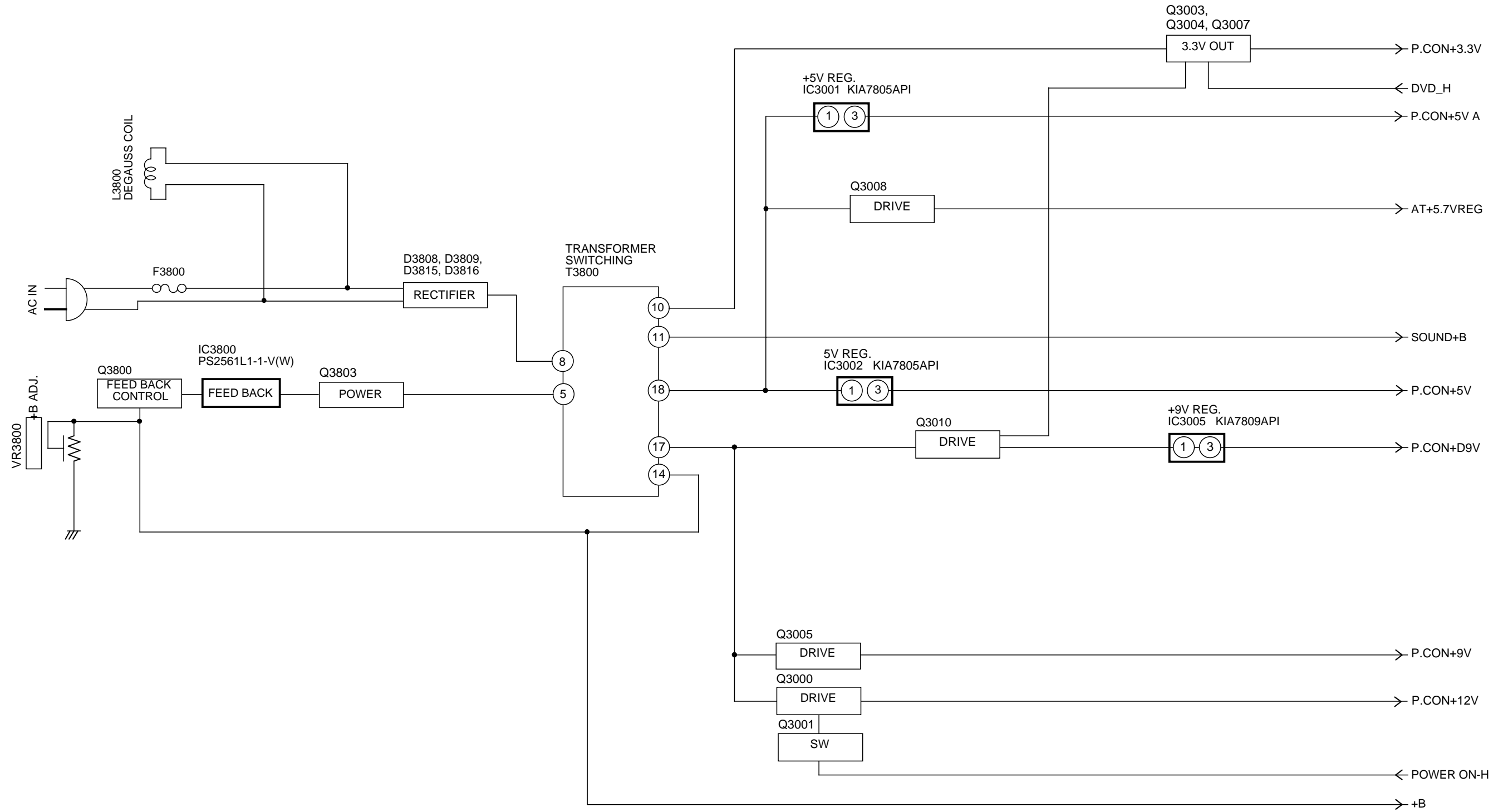


TV BLOCK DIAGRAM

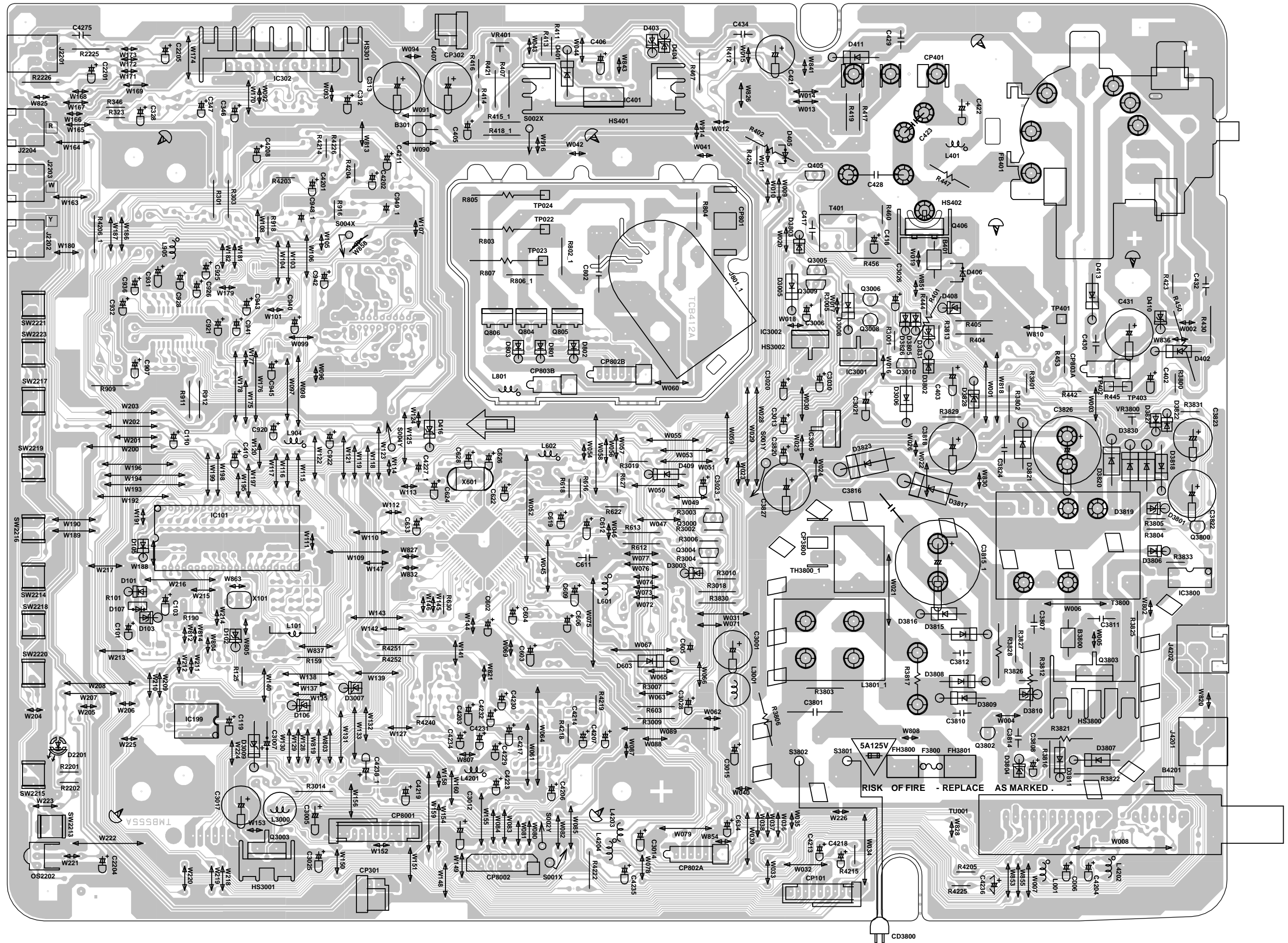


- *A---AT+5.6V
- *B---P.CON+9V
- *C---CHROMA+5V
- *D---P.CON+5V
- *E---P.CON+12V

POWER BLOCK DIAGRAM

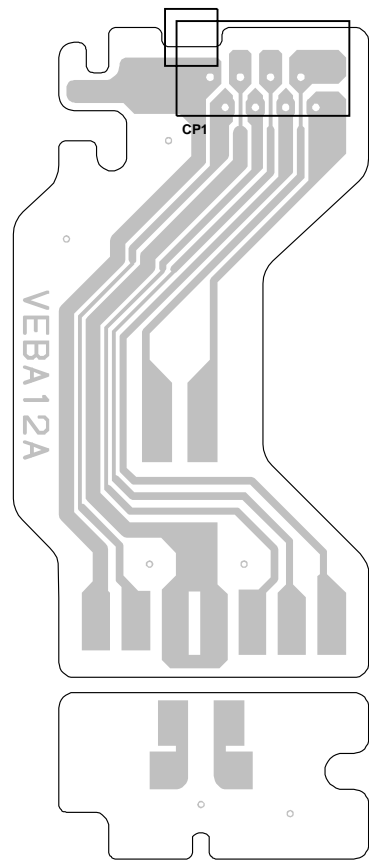


PRINTED CIRCUIT BOARDS
AV/CRT (INSERTED PARTS)
SOLDER SIDE

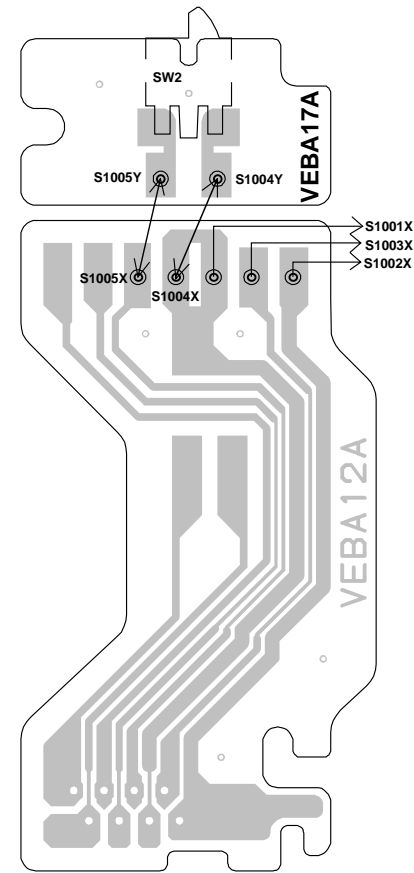


PRINTED CIRCUIT BOARDS

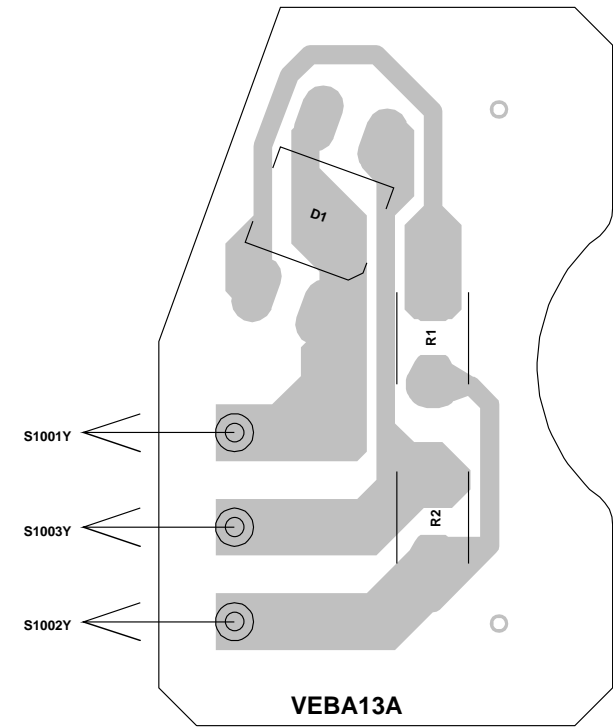
**RELAY/SW (INSERTED PARTS)
SOLDER SIDE**



**RELAY/SW (CHIP MOUNTED PARTS)
SOLDER SIDE**

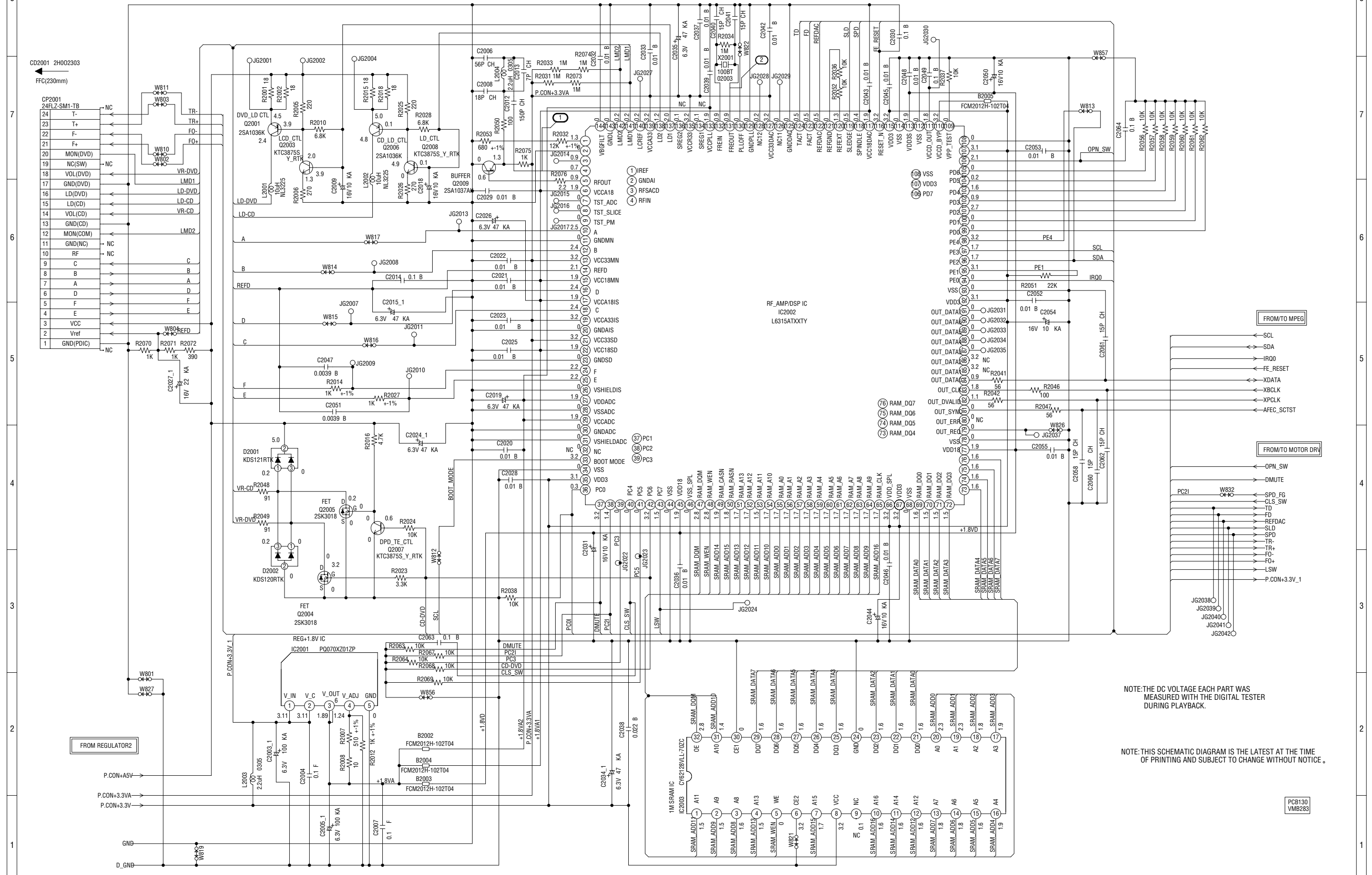


**FG (CHIP MOUNTED PARTS)
SOLDER SIDE**



RF_AMP/DSP SCHEMATIC DIAGRAM

(DVD MT PCB)

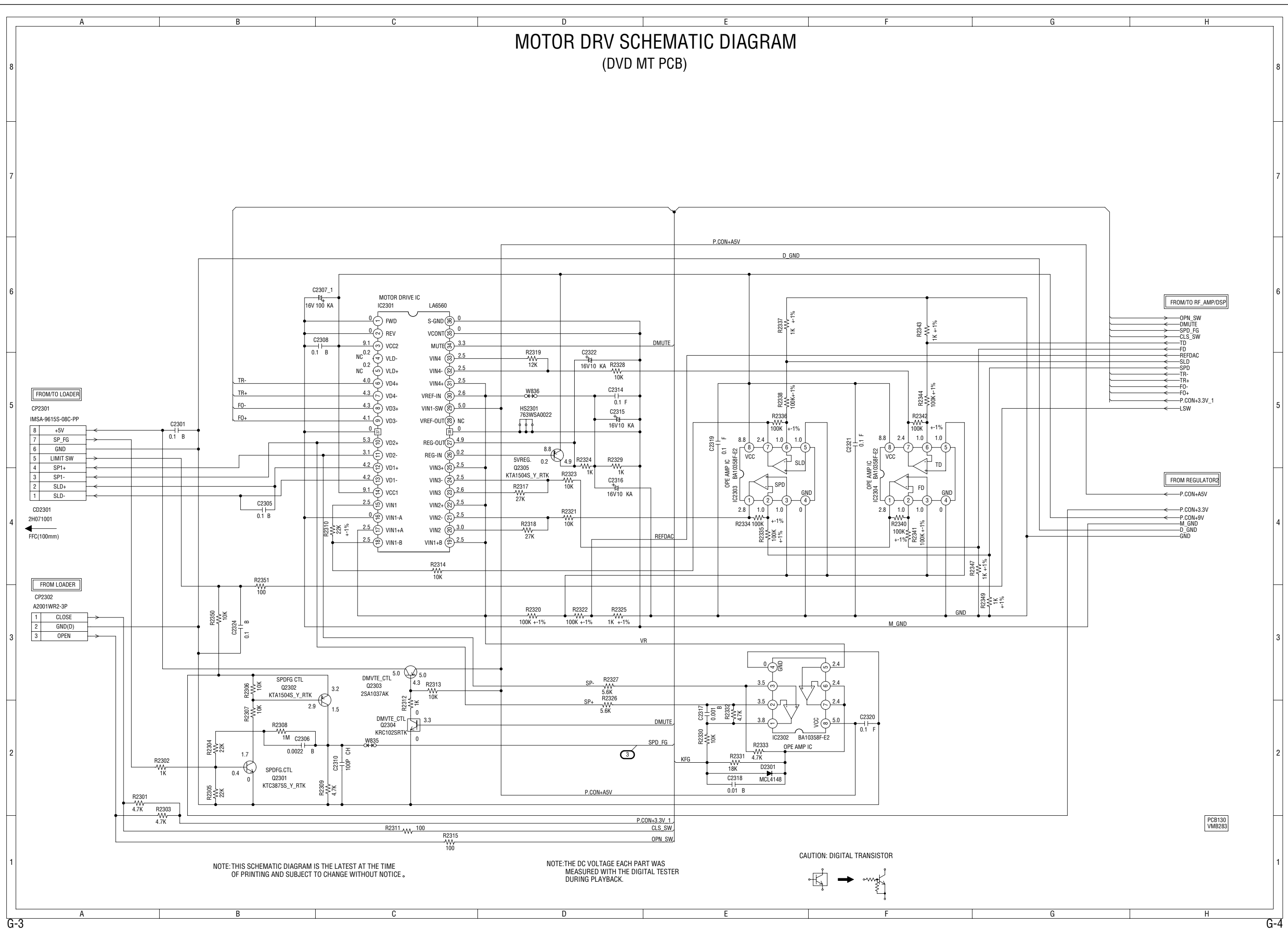


NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

PCB130
VMB283

MOTOR DRV SCHEMATIC DIAGRAM (DVD MT PCB)



FROM TO LOADER

8	+5V
7	SP_FG
6	GND
5	LIMIT SW
4	SP1+
3	SP1-
2	SLD+
1	SLD-

CD2301
2H071001
FFC(100mm)

FROM LOADER

1	CLOSE
2	GND(D)
3	OPEN

FROM TO RF_AMP/DSP

OPN_SW
DMUTE
SPD_FG
CLS_SW
TD
FD
REFDAC
SPD
TR-
TR+
FO-
FO+
P.CON+3.3V_1
LSW

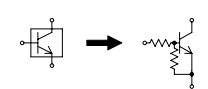
FROM REGULATOR2

P.CON+ASV
P.CON+3.3V
P.CON+9V
M_GND
D_GND
GND

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

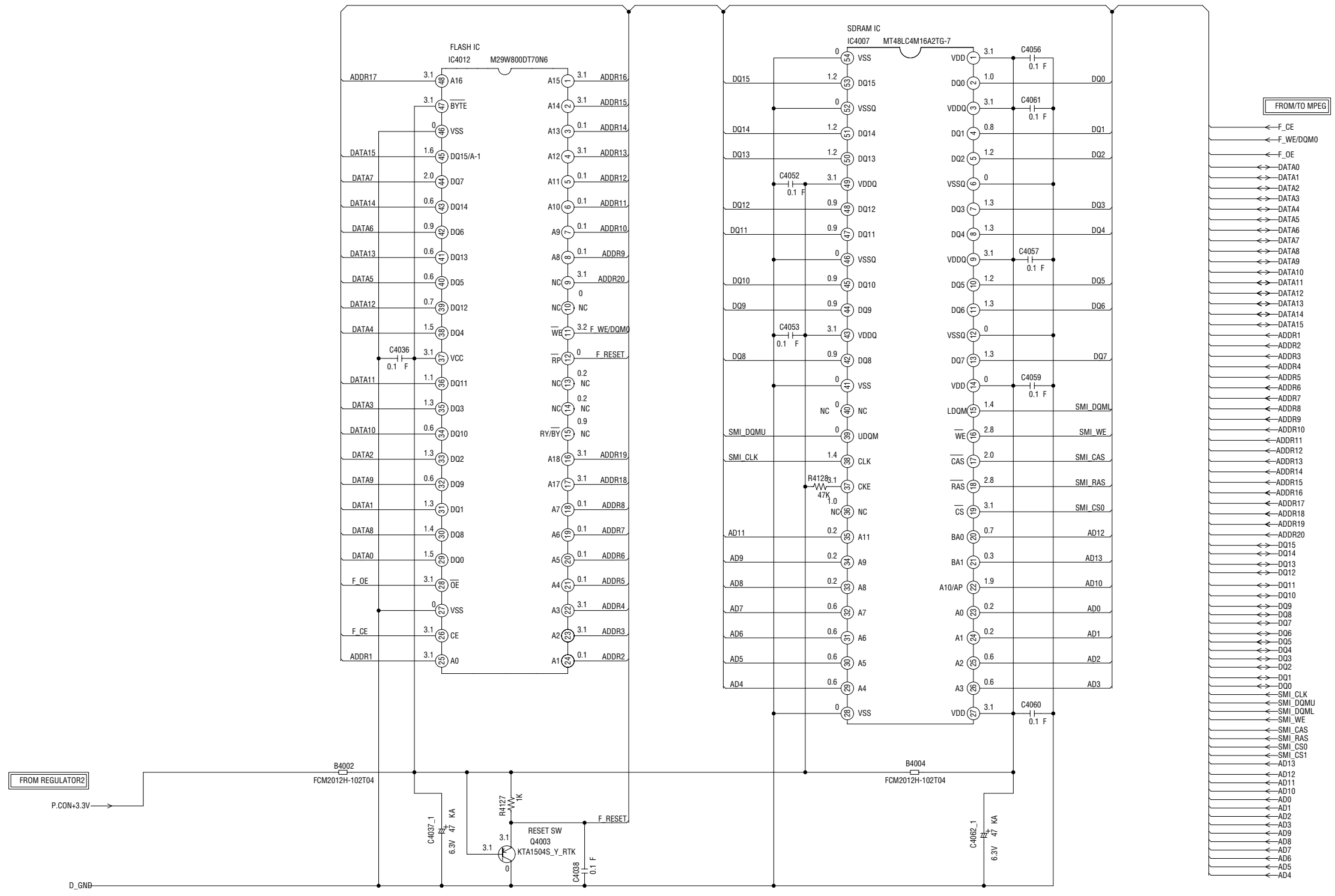
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION: DIGITAL TRANSISTOR



PCB130
VMB263

MEMORY SCHEMATIC DIAGRAM (DVD MT PCB)



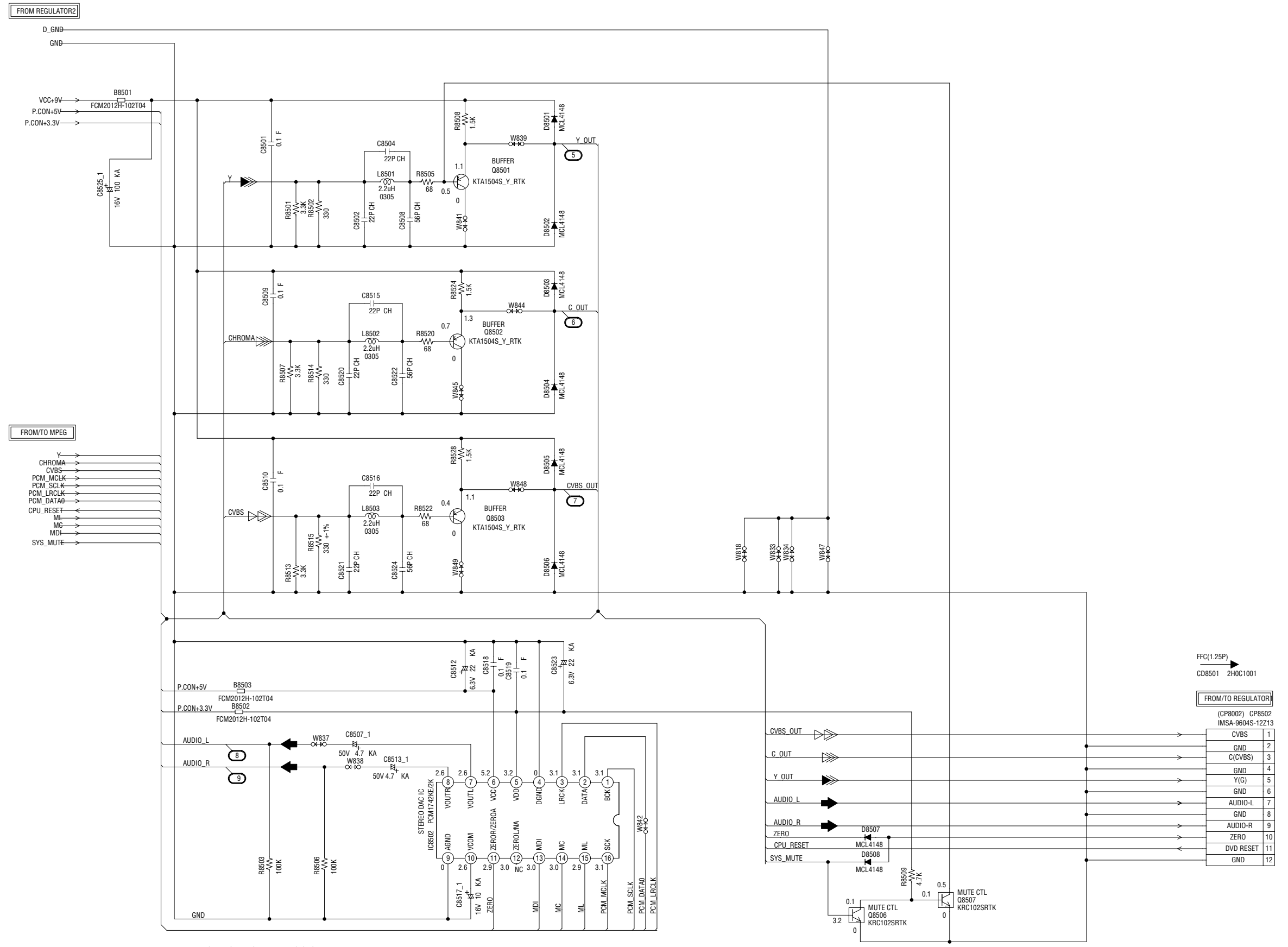
- FROM/TO MPEG
- ← F_CE
 - ← F_WE/DQM0
 - ← F_OE
 - ↔ DATA0
 - ↔ DATA1
 - ↔ DATA2
 - ↔ DATA3
 - ↔ DATA4
 - ↔ DATA5
 - ↔ DATA6
 - ↔ DATA7
 - ↔ DATA8
 - ↔ DATA9
 - ↔ DATA10
 - ↔ DATA11
 - ↔ DATA12
 - ↔ DATA13
 - ↔ DATA14
 - ↔ DATA15
 - ← ADDR1
 - ← ADDR2
 - ← ADDR3
 - ← ADDR4
 - ← ADDR5
 - ← ADDR6
 - ← ADDR7
 - ← ADDR8
 - ← ADDR9
 - ← ADDR10
 - ← ADDR11
 - ← ADDR12
 - ← ADDR13
 - ← ADDR14
 - ← ADDR15
 - ← ADDR16
 - ← ADDR17
 - ← ADDR18
 - ← ADDR19
 - ← ADDR20
 - ↔ DQ15
 - ↔ DQ14
 - ↔ DQ13
 - ↔ DQ12
 - ↔ DQ11
 - ↔ DQ10
 - ↔ DQ9
 - ↔ DQ8
 - ↔ DQ7
 - ↔ DQ6
 - ↔ DQ5
 - ↔ DQ4
 - ↔ DQ3
 - ↔ DQ2
 - ↔ DQ1
 - ↔ DQ0
 - ← SMI_CLK
 - ← SMI_DOML
 - ← SMI_WE
 - ← SMI_CAS
 - ← SMI_RAS
 - ← SMI_CS0
 - ← AD12
 - ← AD13
 - ← AD10
 - ← AD0
 - ← AD1
 - ← AD2
 - ← AD3
 - ← AD4
 - ← AD5
 - ← AD6
 - ← AD7
 - ← AD8
 - ← AD9
 - ← AD11
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 - ← DQ8
 - ← DQ7
 - ← DQ6
 - ← DQ5
 - ← DQ4
 - ← DQ3
 - ← DQ2
 - ← DQ1
 - ← DQ0
 - ← SMI_CLK
 - ← SMI_DOML
 - ← SMI_WE
 - ← SMI_CAS
 - ← SMI_RAS
 - ← SMI_CS0
 - ← SMI_CS1
 - ← AD13
 - ← AD12
 - ← AD11
 - ← AD10
 - ← AD0
 - ← AD2
 - ← AD3
 - ← AD9
 - ← AD8
 - ← AD7
 - ← AD6
 - ← AD5
 - ← AD4

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

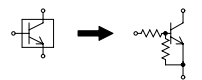
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB130
VM8283

AUDIO/VIDEO SCHEMATIC DIAGRAM (DVD MT PCB)



CAUTION: DIGITAL TRANSISTOR



NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

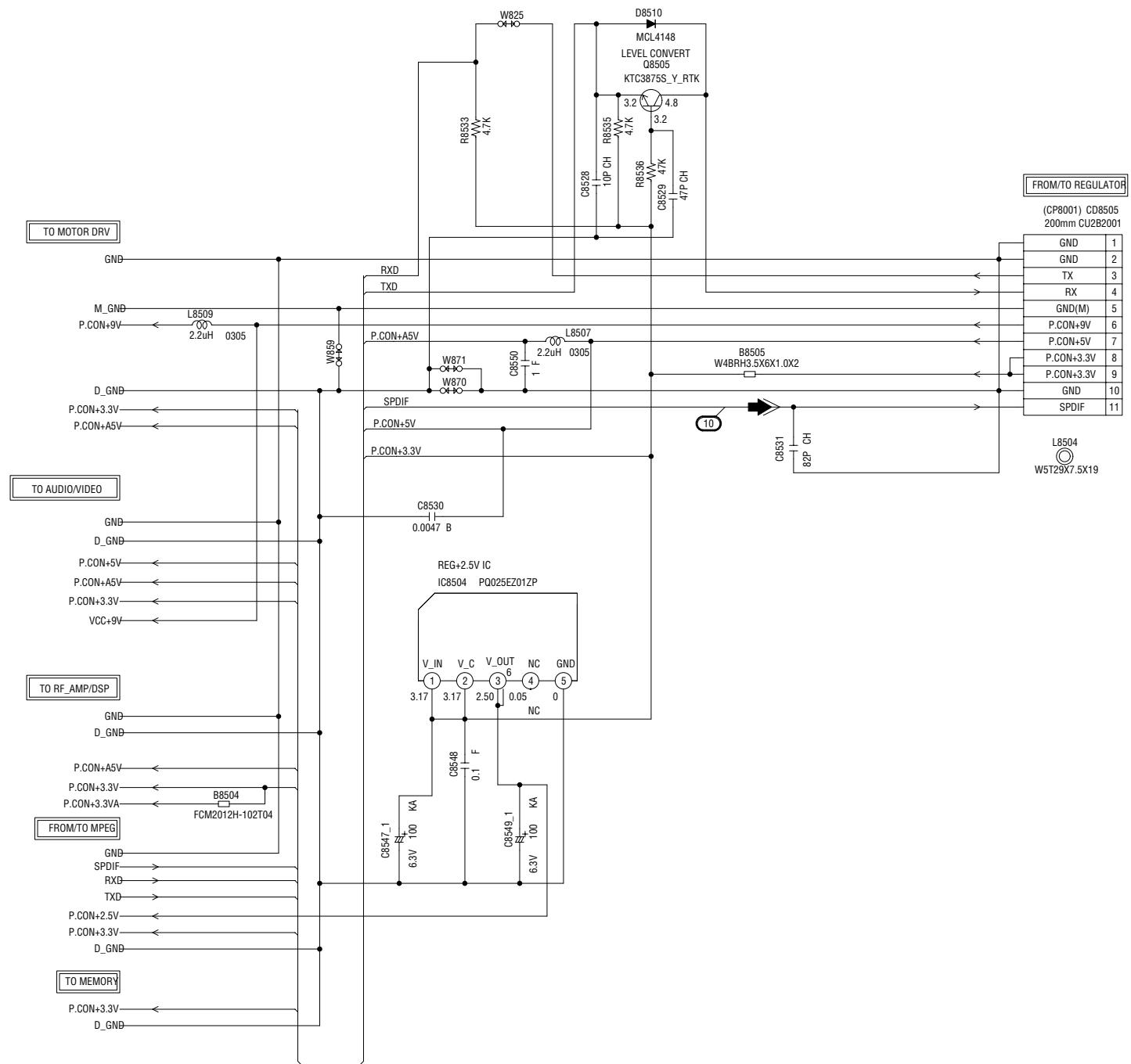
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

- ▶ RECORD LUMINANCE SIGNAL
- ▶ RECORD COLOR SIGNAL
- ▶ PLAYBACK VIDEO SIGNAL
- ▶ AUDIO SIGNAL(PB)

PCB130
VM8283

REGULATOR2 SCHEMATIC DIAGRAM

(DVD MT PCB)



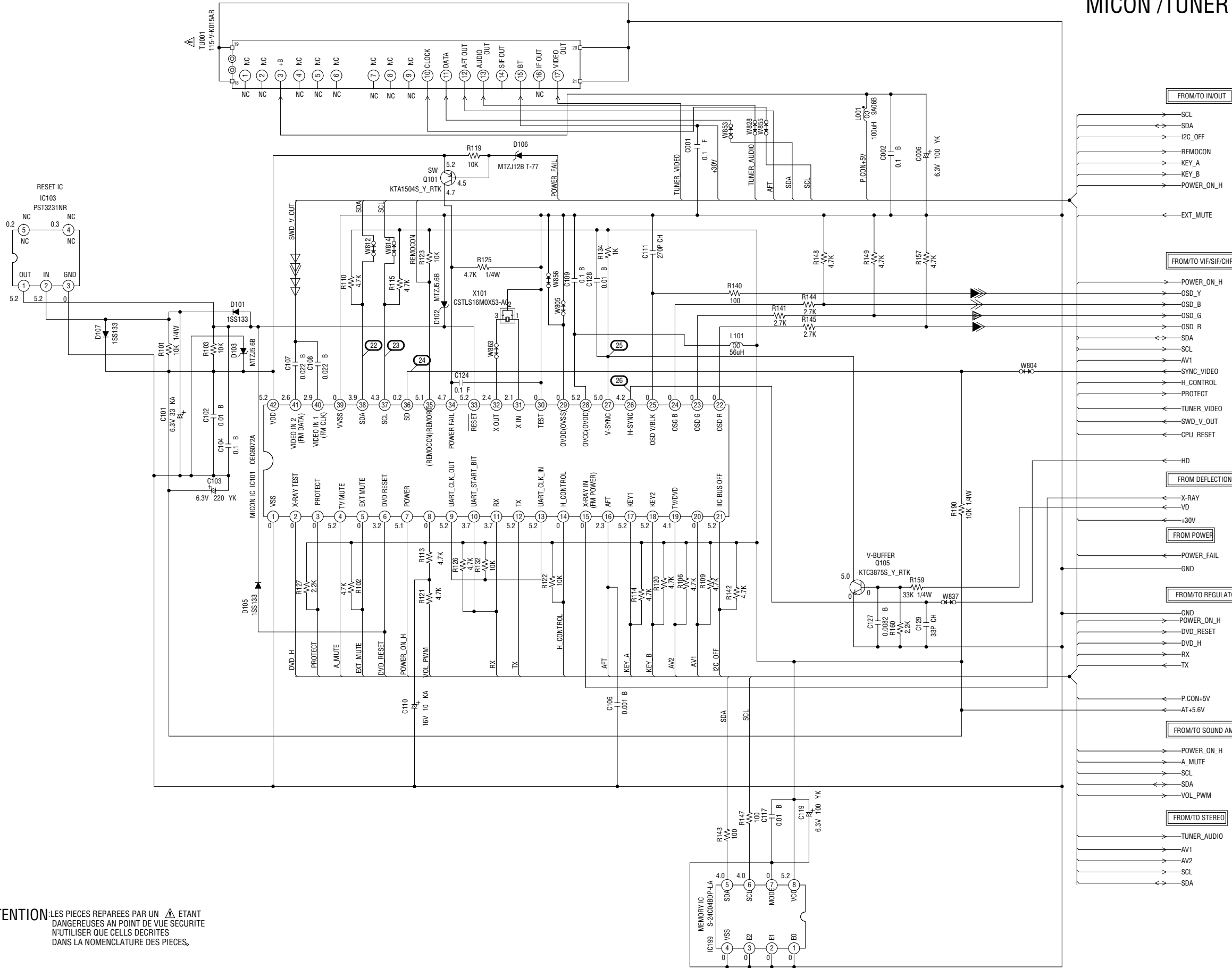
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE .

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

← DIGITAL AUDIO SIGNAL (PB)

PCB130
VMB263

MICON /TUNER SCHEMATIC DIAGRAM (AV PCB)



ATTENTION : LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

ATTENTION : LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

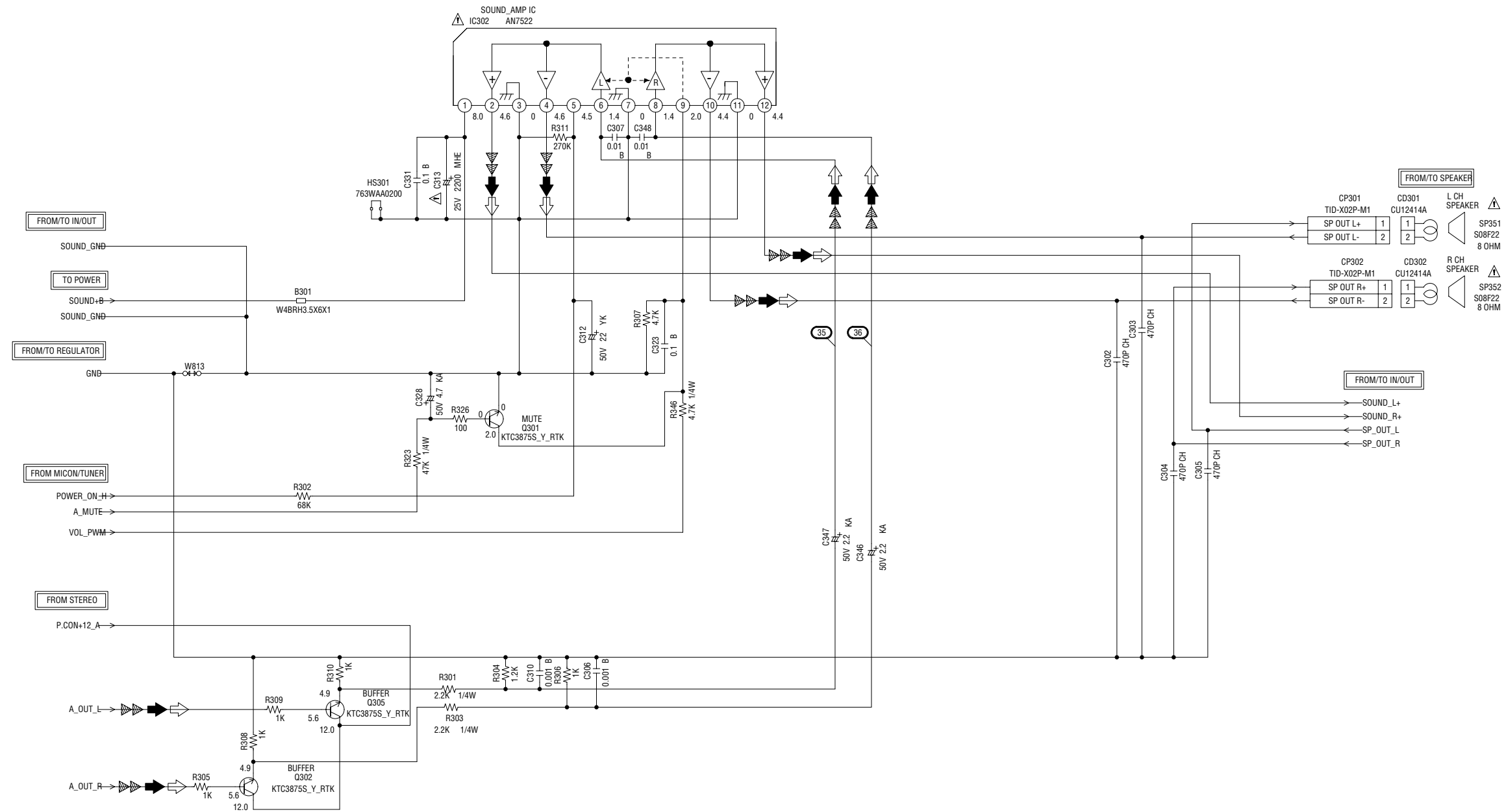
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

- LUMINANCE SIGNAL
- B.SIGNAL
- G.SIGNAL
- R.SIGNAL
- TUNER VIDEO SIGNAL
- PLAYBACK VIDEO SIGNAL

PCB250
TM8555

SOUND AMP SCHEMATIC DIAGRAM (AV PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

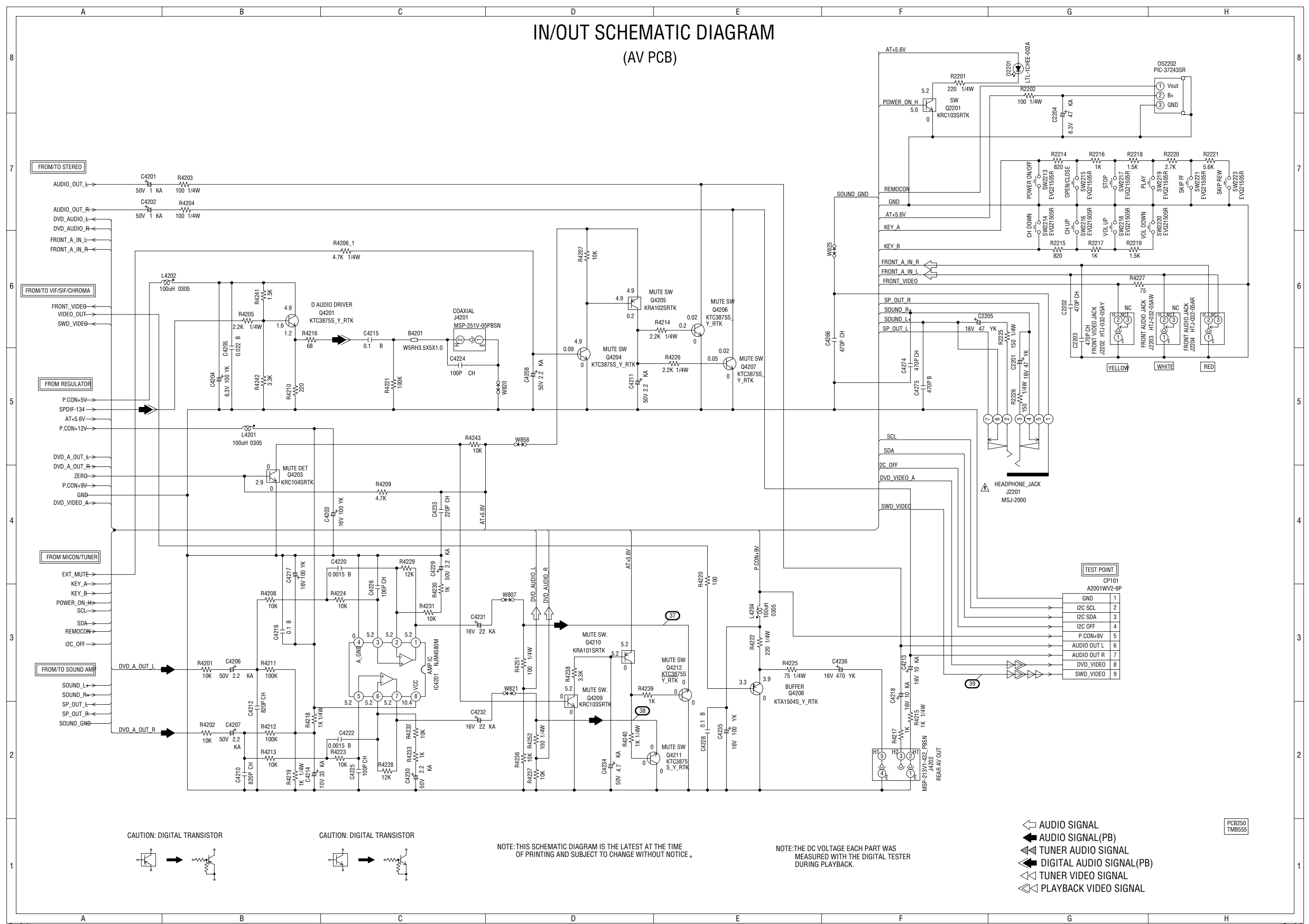
CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRITES DANS LA NOMENCLATURE DES PIECES.

AUDIO SIGNAL
 AUDIO SIGNAL (PB)
 TUNER AUDIO SIGNAL

PCB250
TMB555

IN/OUT SCHEMATIC DIAGRAM (AV PCB)



CAUTION: DIGITAL TRANSISTOR

CAUTION: DIGITAL TRANSISTOR

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

- AUDIO SIGNAL
- AUDIO SIGNAL (PB)
- TUNER AUDIO SIGNAL
- DIGITAL AUDIO SIGNAL (PB)
- TUNER VIDEO SIGNAL
- PLAYBACK VIDEO SIGNAL

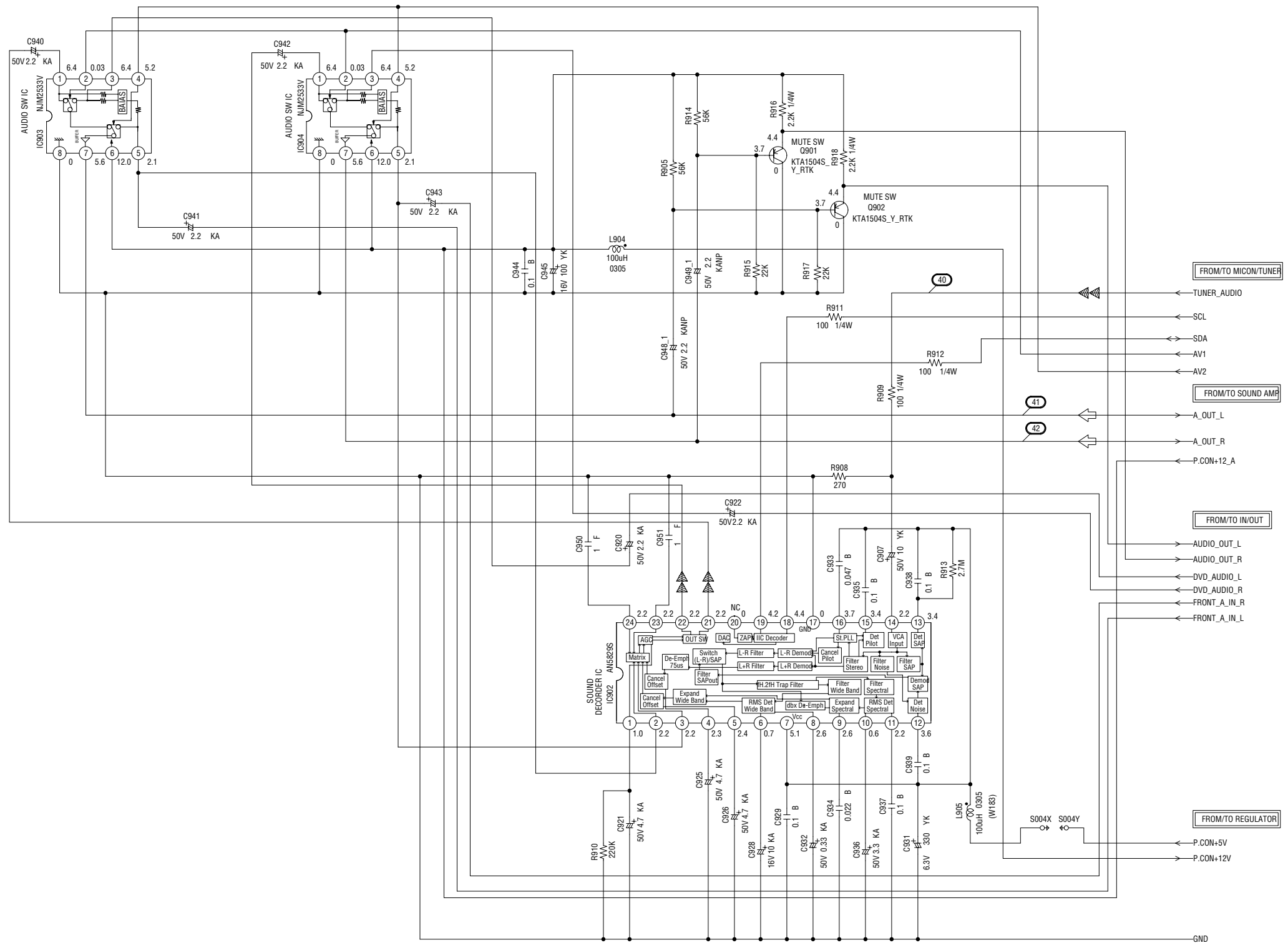
TEST POINT

CP101	1	GND
A2001WV2-9P	2	I2C SCL
	3	I2C SDA
	4	I2C OFF
	5	P.CON+9V
	6	AUDIO OUT L
	7	AUDIO OUT R
	8	DVD_VIDEO
	9	SWD_VIDEO

PCB250
TM8555

STEREO SCHEMATIC DIAGRAM

(AV PCB)

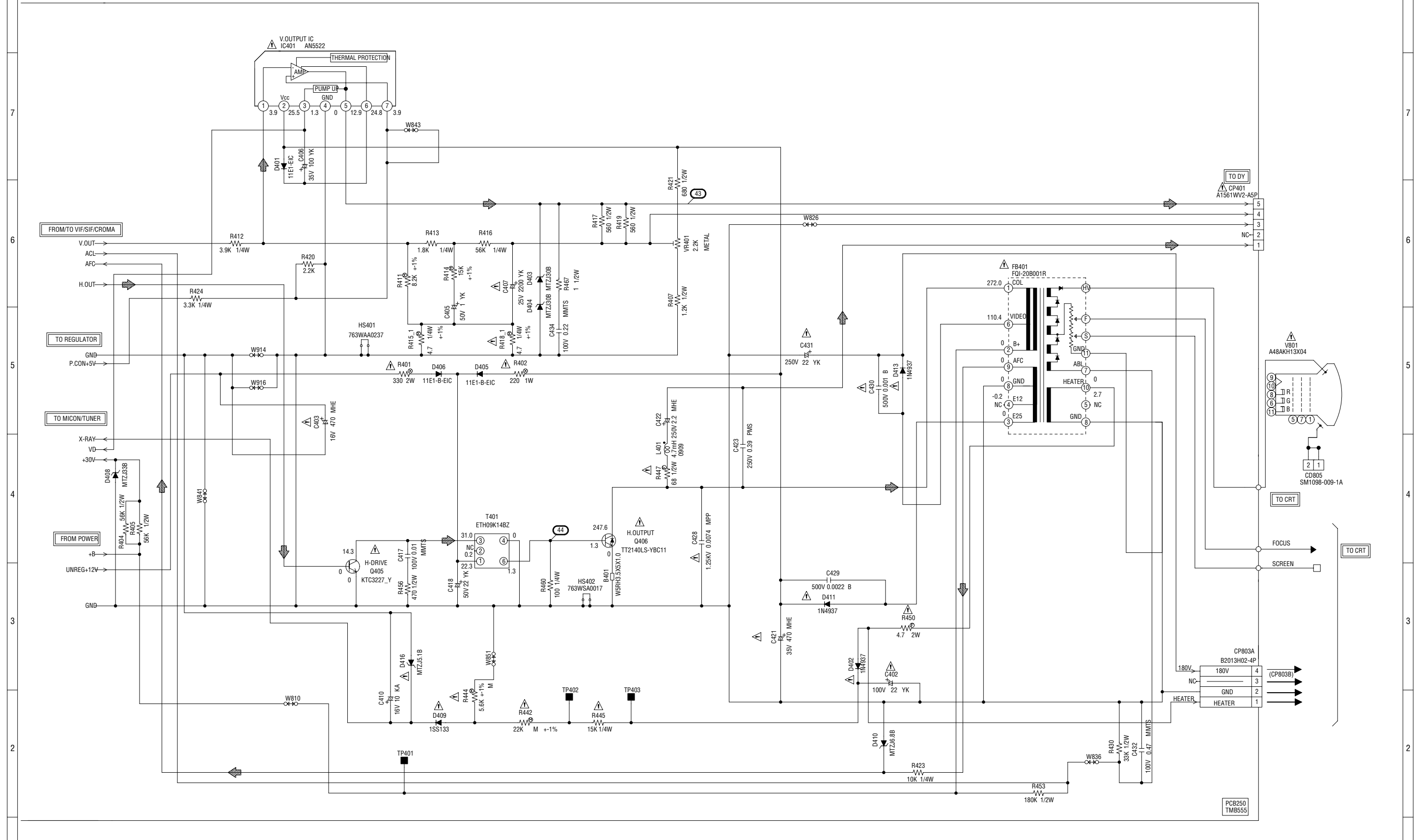


NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

TUNER AUDIO SIGNAL
 AUDIO SIGNAL

DEFLECTION SCHEMATIC DIAGRAM (POWER PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

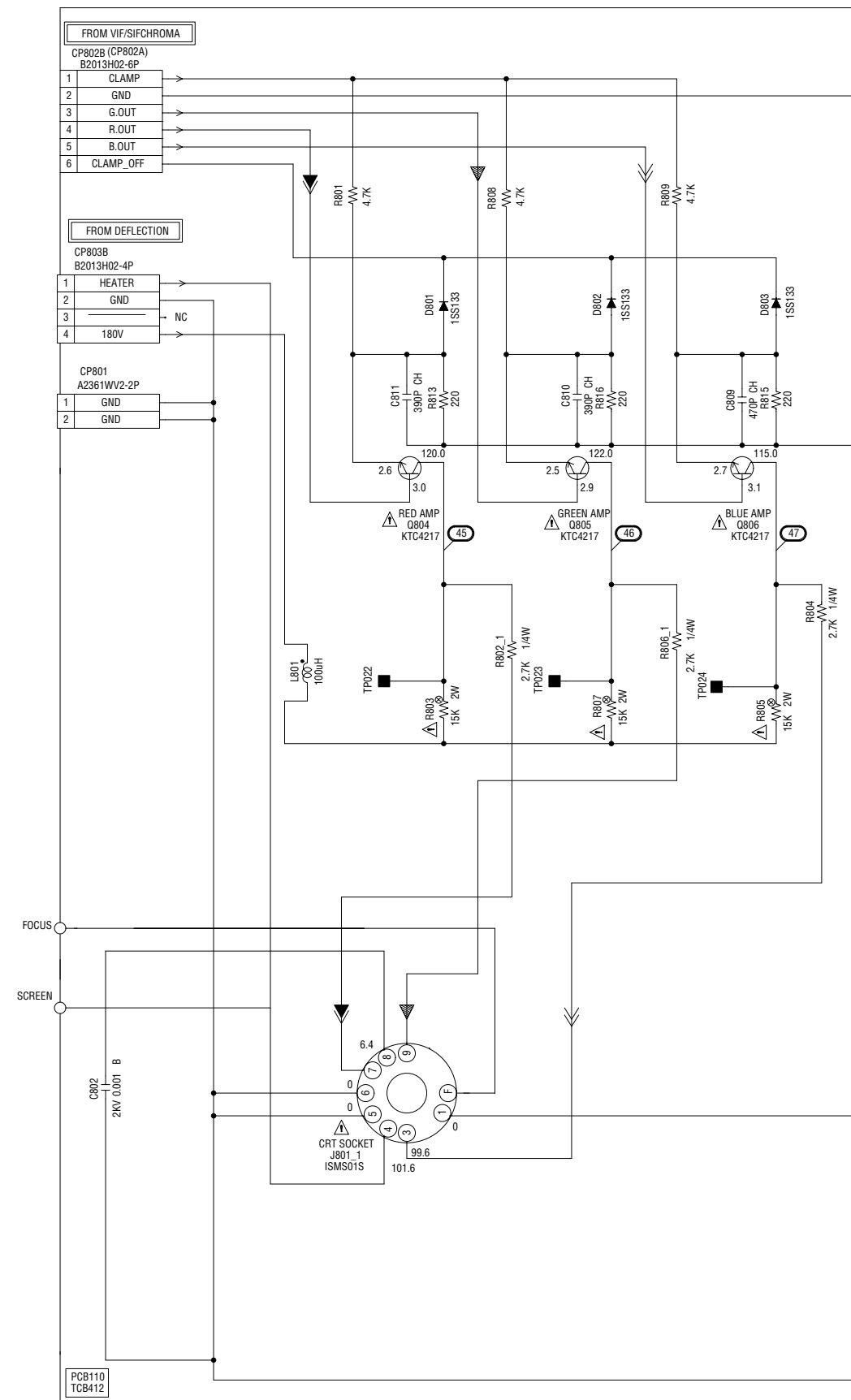
NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR. THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

DEFLECTION SIGNAL

CRT SCHEMATIC DIAGRAM (CRT PCB)



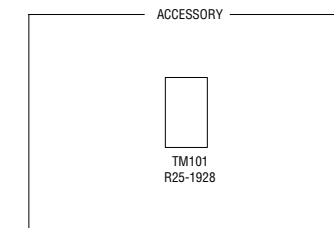
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRIRES DANS LA NOMENCLATURE DES PIECES.

R.SIGNAL
 G.SIGNAL
 B.SIGNAL

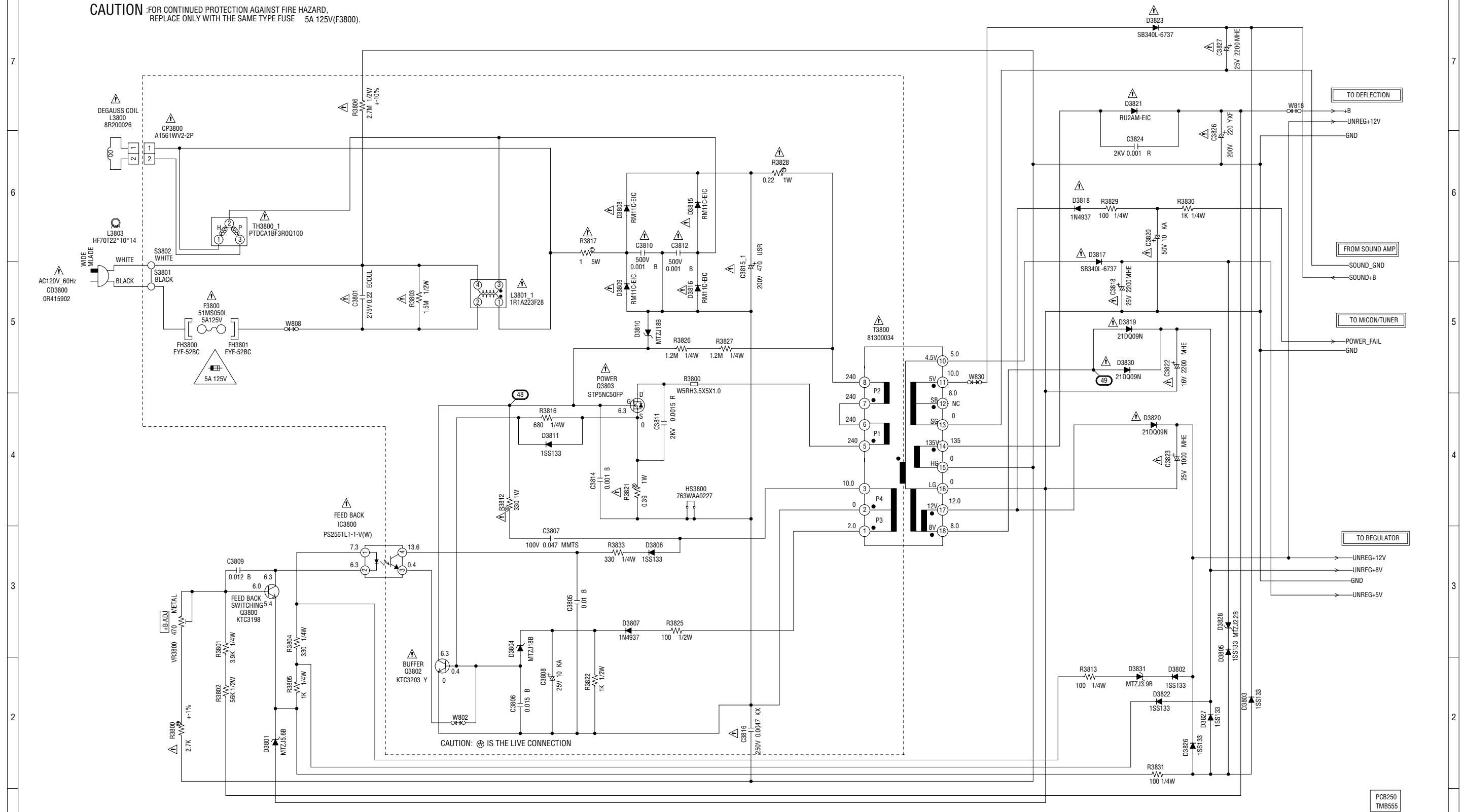


POWER SCHEMATIC DIAGRAM (POWER PCB)



ATTENTION :POUR UNE PROTECTION CONTINUE LES RISQUES D'INCEIE
N'UTOLISER QUE DES FUSIBLE DE MEME TYPE 5A 125V(F3800).

CAUTION :FOR CONTINUED PROTECTION AGAINST FIRE HAZARD,
REPLACE ONLY WITH THE SAME TYPE FUSE 5A 125V(F3800).



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

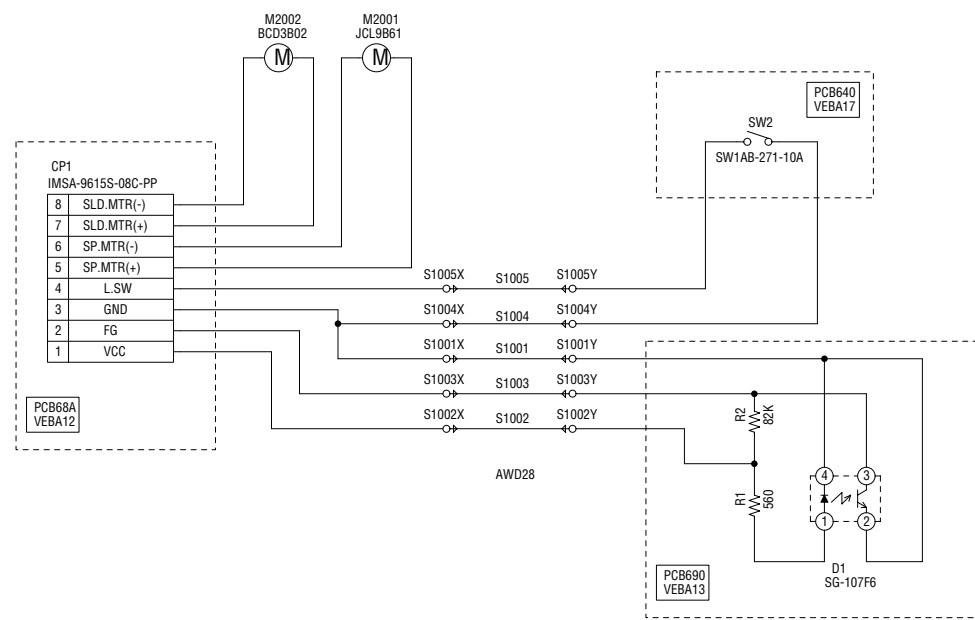
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

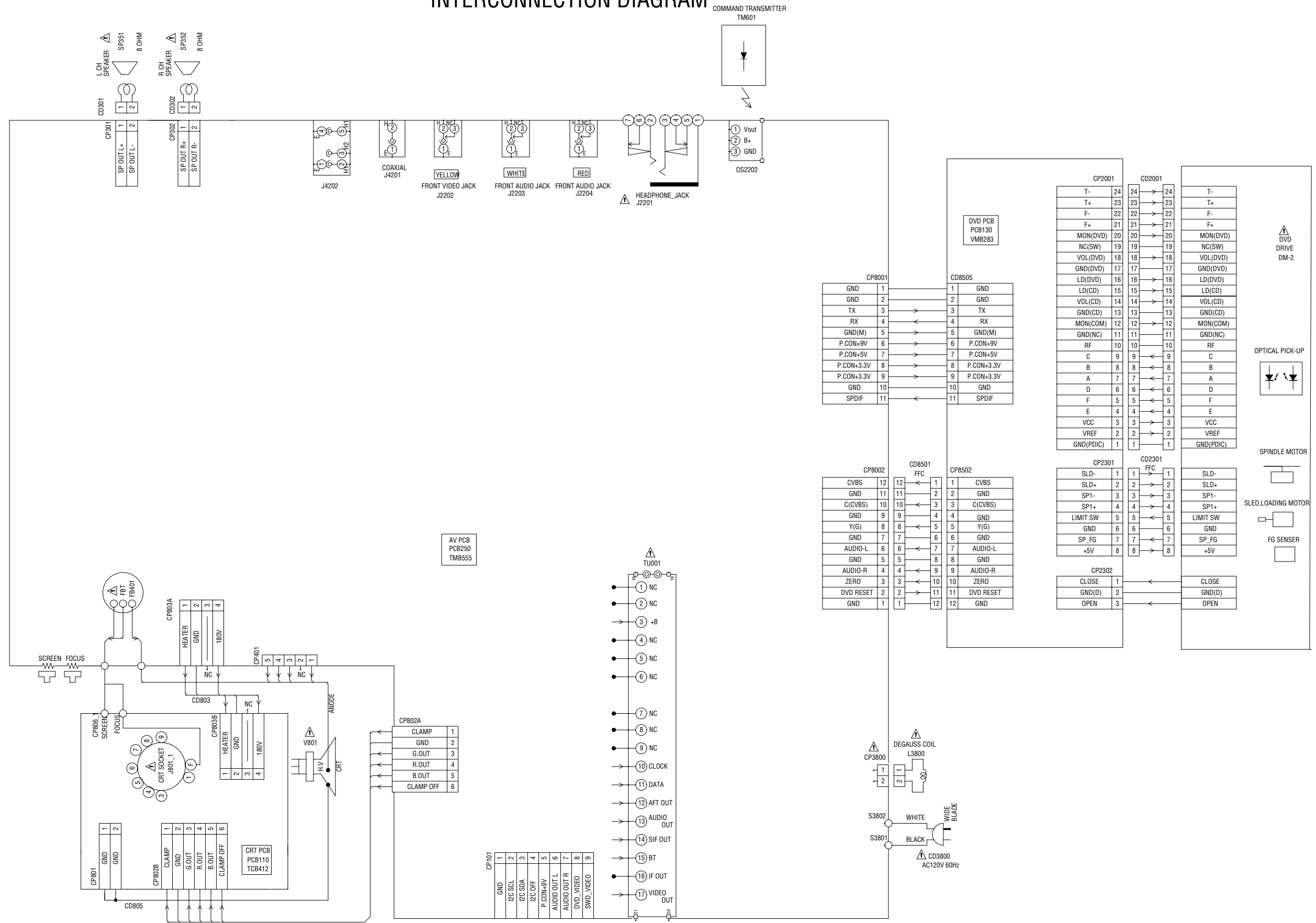
ATTENTION LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

PCB250
TMB555

SW/RELAY/FG SCHEMATIC DIAGRAM (POWER PCB)

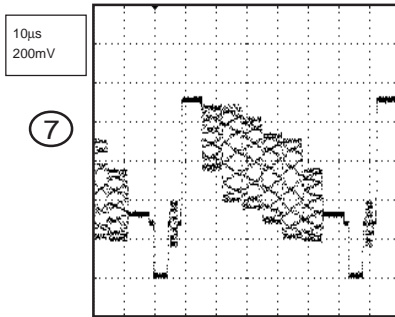
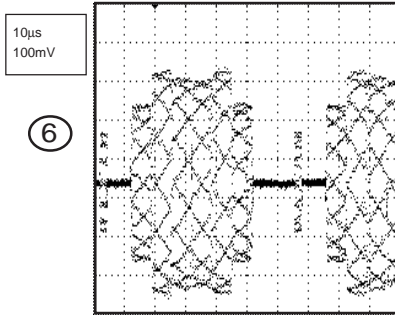
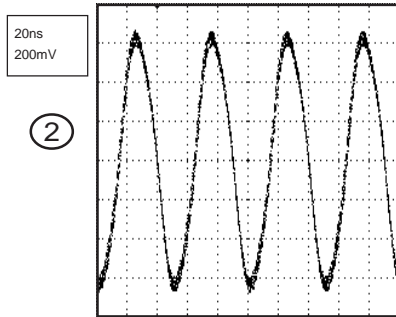
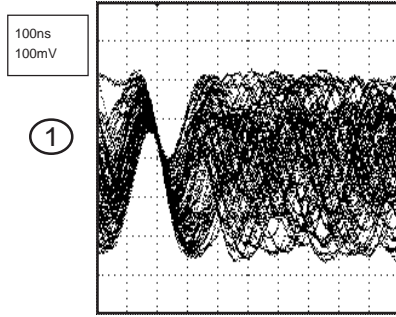


INTERCONNECTION DIAGRAM

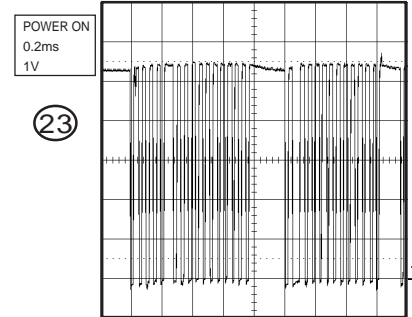
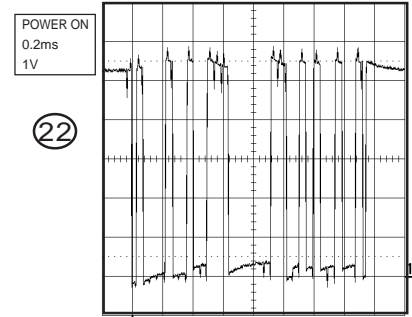


WAVEFORMS

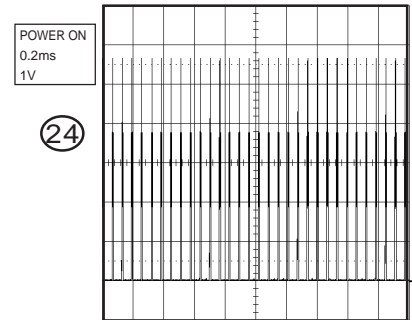
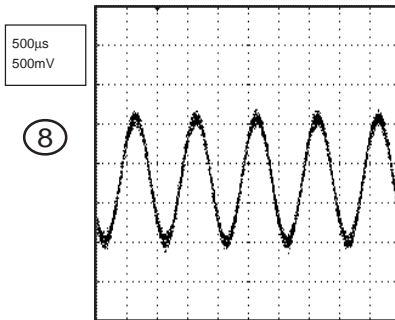
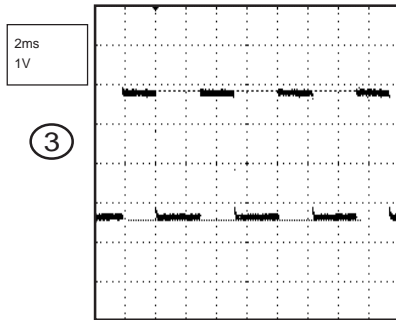
RF_AMP/DSP



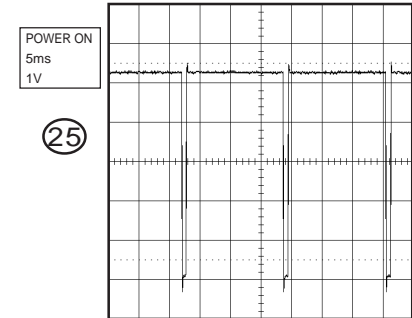
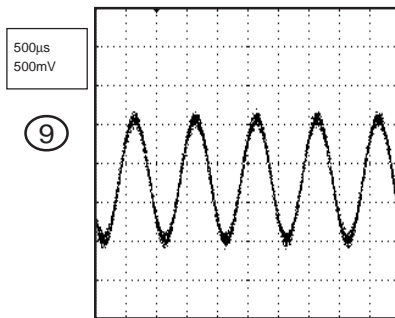
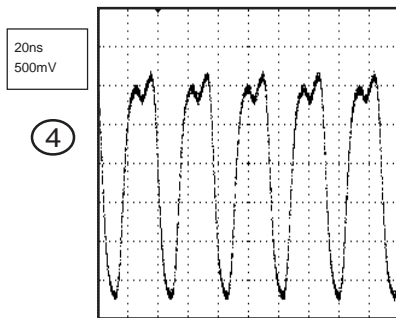
MICON/TUNER



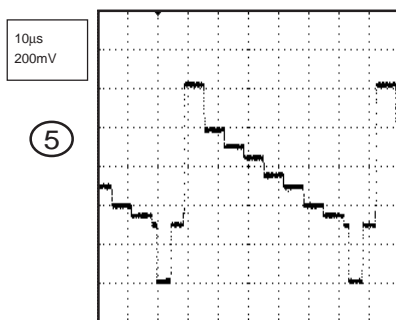
MOTOTR DRIVE



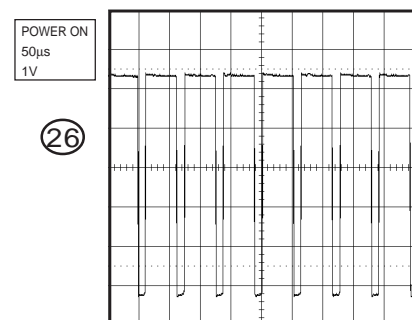
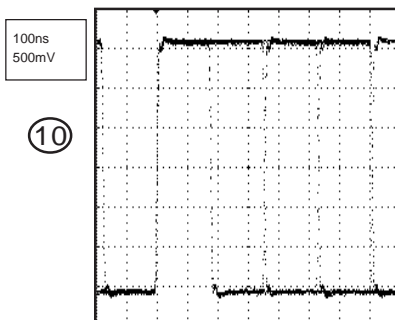
MPEG



AUDIO/VIDEO



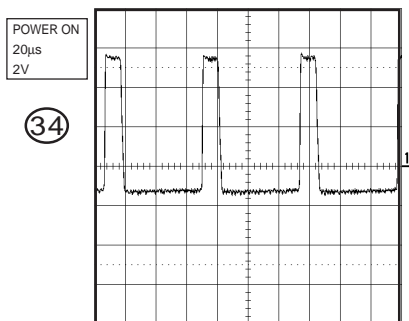
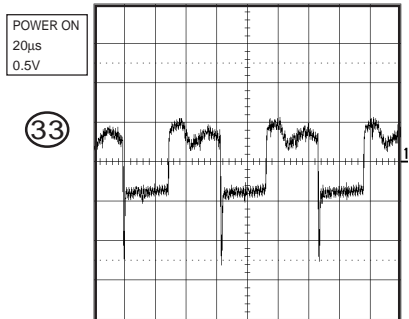
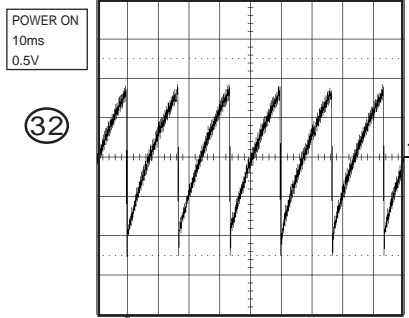
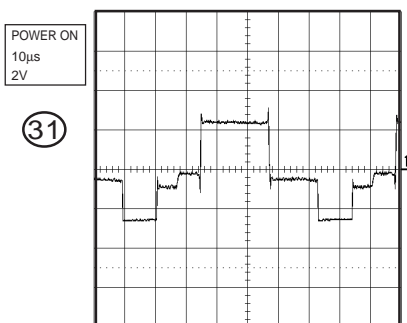
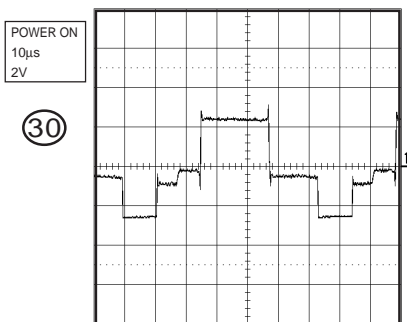
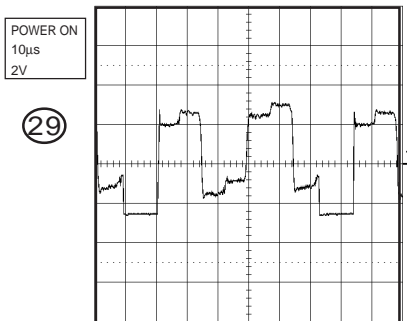
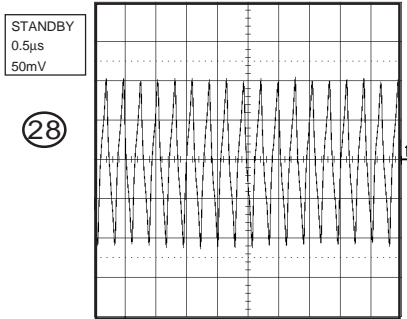
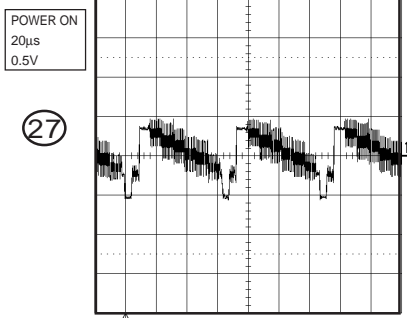
REGULATOR 2



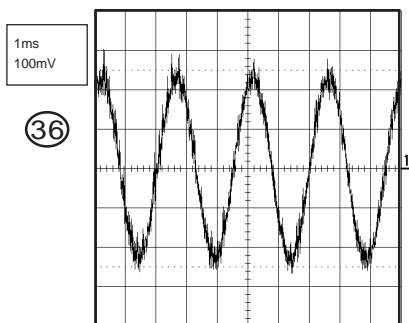
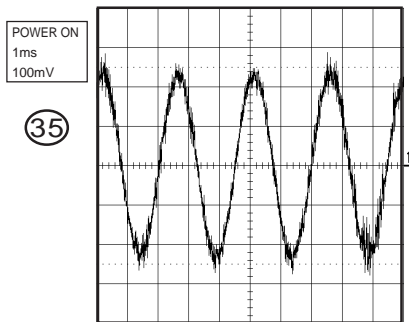
NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

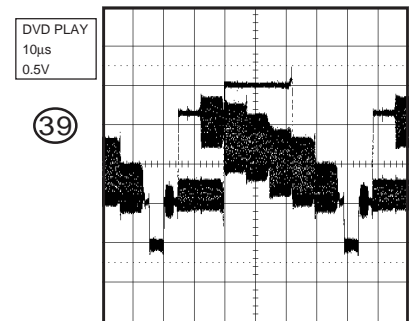
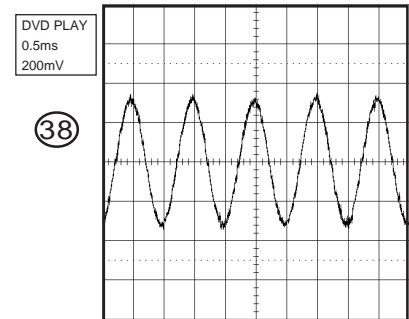
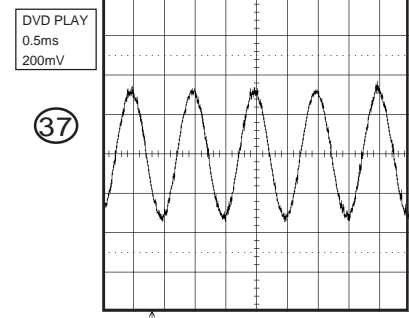
VIF/SIF/CHROMA



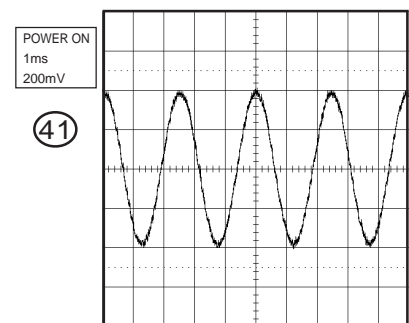
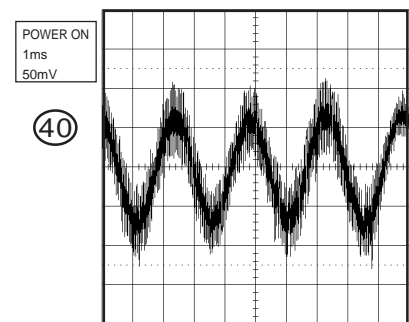
SOUND AMP



IN/OUT



STEREO

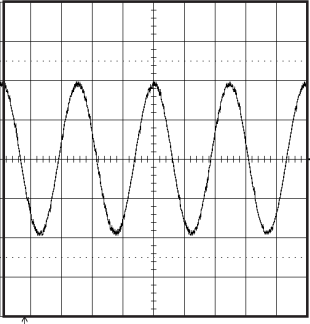


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

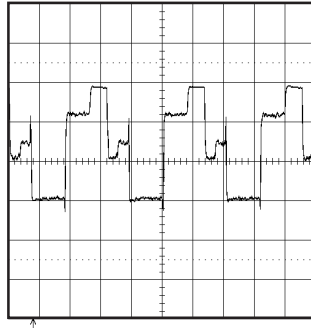
POWER ON
1ms
200mV

42



POWER ON
20µs
50V

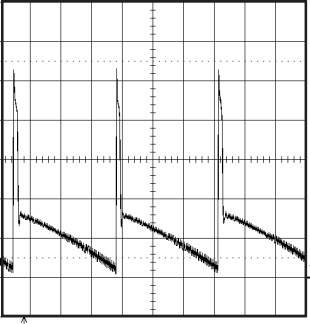
47



DEFLECTION

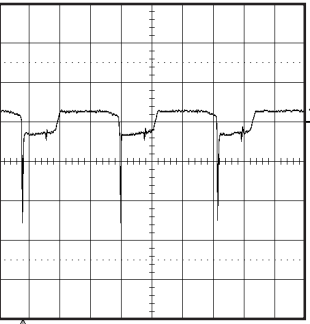
POWER ON
5ms
10V

43



POWER ON
20µs
5V

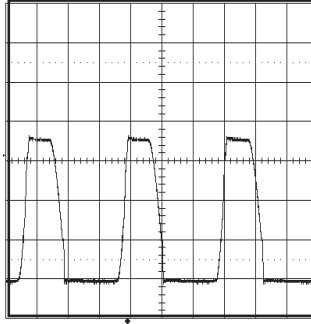
44



TV POWER

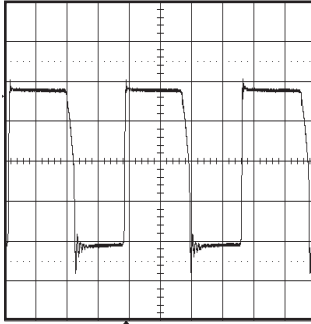
STANDBY
5µs
5V

48



STANDBY
5µs
5V

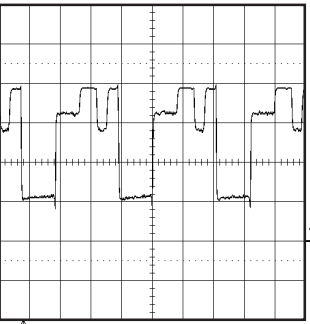
49



CRT

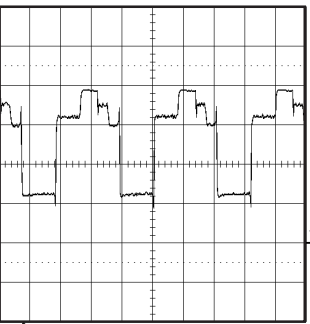
POWER ON
20µs
50V

45



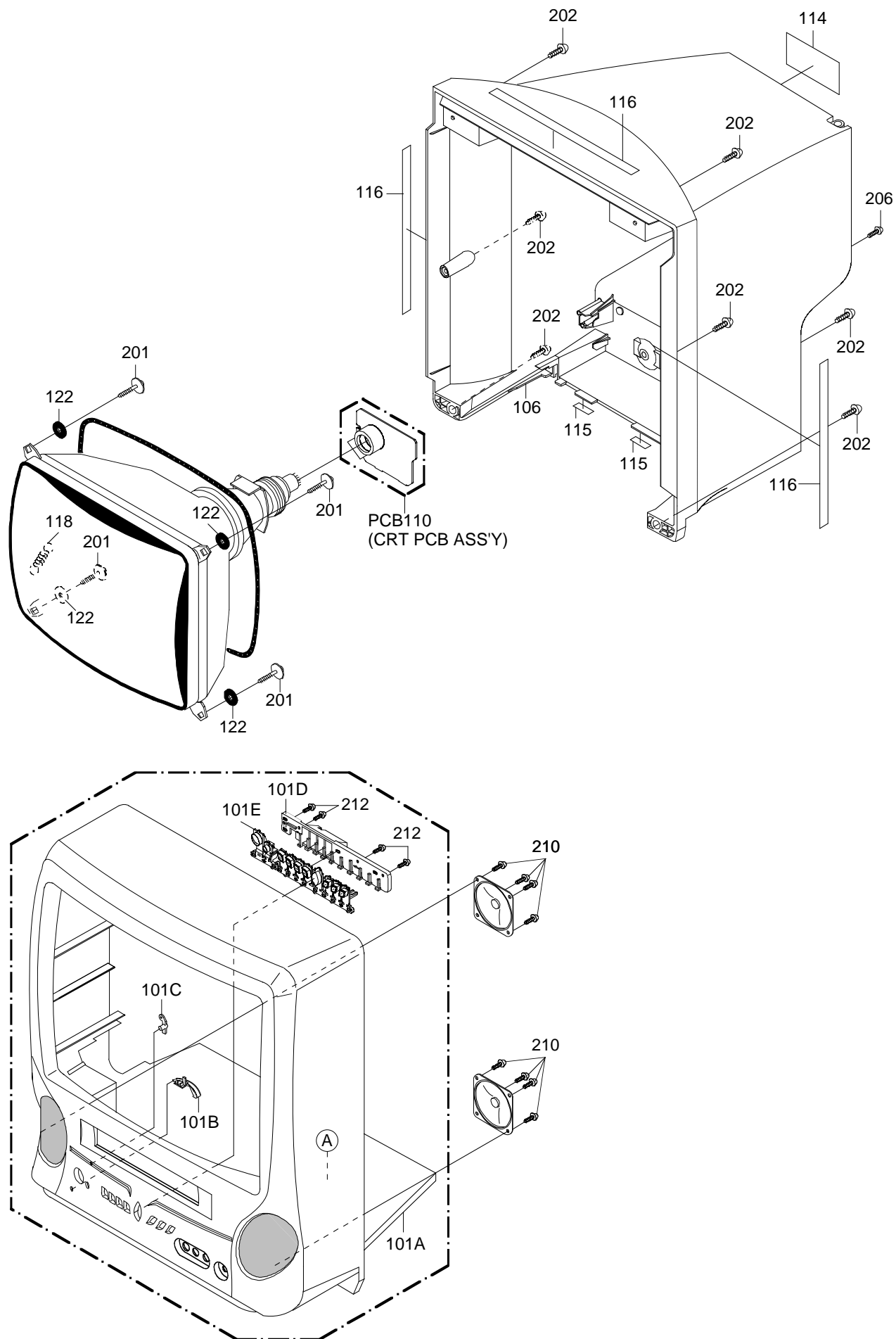
POWER ON
20µs
50V

46

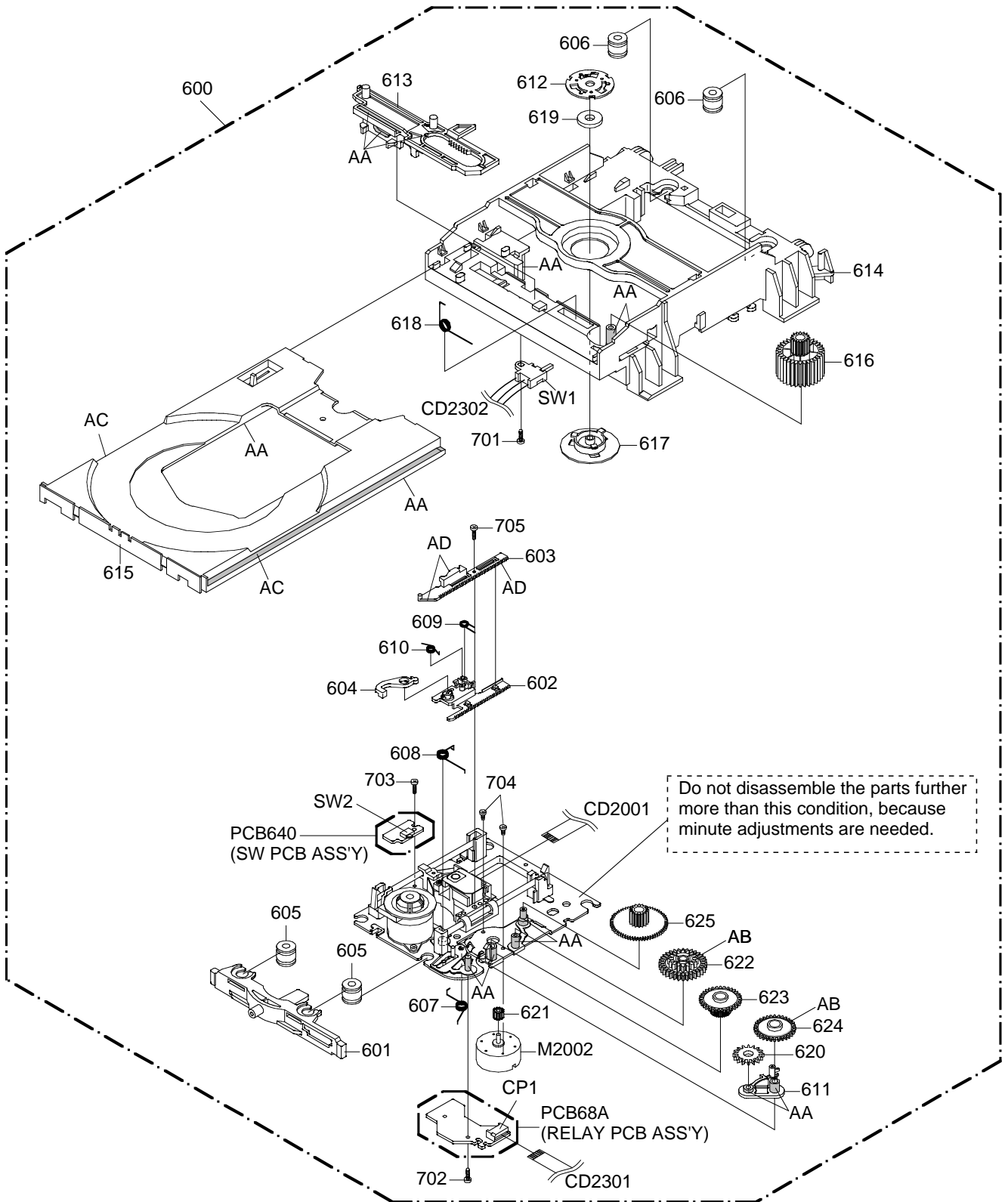


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW



DVD DECK EXPLODED VIEW



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	G-337F	AB
	SF-112	AC
	SF-112F	AD

NOTE: Applying positions AA, AB, AC and AD for the grease are displayed for this section. Check if the correct grease is applied for each position.

MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION		
101	A5E803B720	CABINET,FRONT ASSY		
101A	701WPJC060	CABINET,FRONT		
101B	713WPA0198	GLASS,LED		
101C	713WPA0199	GUIDE,REMOCON		
101D	735WPAA551	BUTTON,BASE		
101E	735WPBA600	BUTTON,FRAME		
102	7232020744	SHEET,IC		
103	7232020745	SHEET,IC		
104	761WSA0100	ANGLE,DECK		
105	761WPA0249	HOLDER,FBT		
106	702WPAA351	CABINET,BACK		
	702WPA0962	CABINET,BACK		
107	702WSA0166	PLATE,BOTTOM		
108	702WSA0176	SHIELD,TOP		
109	723000C160	SHEET,JACK		
110	7260000342	SHEET,CAUTION		
111	752WSA0333	SHIELD,JACK		
112	8995034000	CORD CLIP UL CO.		
113	712WPBA046	PLATE,TRAY-FRONT		
114	722A08A138	SHEET,RATING		
115	800WQ00024	FELT,SHEET	15x50xT0.5	
116	800WQ00041	FELT,SHEET	390x198xT0.5	
117	752WSA0290	SHIELD,COMPO		
118	741WUA0001	SPRING,EARTH		
119	899EFBA001	WIRING CLIP		
120	724WNAA001	SHEET,PVC	5x10xT0.3	
121	899HV3T000	HOLDER,ANODE WIRE		
122	800WROA002	SHEET,CRT SUPPORT		
123	7235630001	SHEET,DVD(NEW)		
201	8121F50B84	SCREW,TAP TITE(P)	FAI 20 FLAT	5x28
202	8117540A64	SCREW,TAPPING(B0)	TRUSS	4x16
203	8117540804	SCREW,TAPPING(B0)	TRUSS	4x8
204	8109I30A04	SCREW,TAP TITE(B)	WH7	3x10
205	8109I30804	SCREW,TAP TITE(B)	WH7	3x8
206	8109230804	SCREW,TAP TITE(B)	BIND	3x8
207	8109630802	SCREW,TAP TITE(B)	BRAZIER	3x8
208	8109630604	SCREW,TAP TITE(B)	BRAZIER	3x6
209	8109230704	SCREW,TAP TITE(B) R	BIND	3x7
210	8110630A04	SCREW,TAP TITE(P)	BRAZIER	3x10
211	8107630804	SCREW,TAP TITE(S)	BRAZIER	3x8
212	8110630804	SCREW,TAP TITE(P)	BRAZIER	3x8
---	JA5U0200	POLYBAG,INSTRUCTION		
---	J3J81702	WARRANTY SHEET		
---	J5E80301A	INSTRUCTION BOOK		
---	791WHA0025	LAMIFILM BAG		
---	792WHA0372	PACKAGE, TOP		
---	792WHA0373	PACKAGE,BOTTOM		
---	793WCDB619	GIFT BOX		
---	A5E803Q975	INSTRUCTION BOOK KIT		

DVD DECK REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
600	A5E601V420D	DVD MECHA ASS'Y	
601	92P100022A	TRAVERSE HOLDER	
602	92P100032A	RACK,FEED 1	
603	92P100033A	RACK,FEED 2	
604	92P100035A	LEVER,RACK FEED	
605	92P200006A	INSULATOR(F)	
606	92P200007A	INSULATOR(R)	
607	92P300008A	SPRING,CHASSIS	
608	92P300005A	SPRING,ARM IDLER	
609	92P300006A	SPRING,RACK FEED 2	
610	92P300007A	SPRING,RACK FEED 1	
611	92P100031A	ARM,IDLER	
612	92P000001A	CLAMPER PLATE	
613	92P100019A	RACK,LOADING	
614	92P100020A	MAIN FRAME M	
615	92P100021A	TRAY	
616	92P100023A	GEAR,MAIN	
617	92P100024A	CLAMPER	
618	92P300002A	SPRING,RACK LOADING	
619	92P400002A	MAGNET,CLAMPER	
620	92P100030A	GEAR,IDLER	
621	92P100025A	GEAR,MOTOR	
622	92P100026A	GEAR,MIDDLE 1	
623	92P100027A	GEAR,MIDDLE 2	
624	92P100028A	GEAR,MIDDLE 3	
625	92P100029A	GEAR,FEED	
701	8110226804	SCREW,TAP TITE(P)	BIND 2.6x8
702	8110120604	SCREW,TAP TITE(P)	PAN 2x6
703	8107220504	SCREW,TAP TITE(S)	BIND 2x5
704	8140117254	SCREW,PAN	M1.7x2.5 P3 CH
705	8110220804	SCREW,TAP TITE(P)	BIND 2x8
CD2001	122H001901	CORD JUMPER	2H001901
CD2301	122H080701	CORD JUMPER	2H080701
CD2302	06CH232003	CORD CONNECTOR	CH232003
CP1	069JV80180	CONNECTOR PCB SIDE	IMSA-9615S-08C-PP
△ M2002	1515S98001	FEED MOTOR	BCD3B81
PCB640	A5E601V640	PCB ASS'Y	VEBA17A
PCB68A	A5E601V680	PCB ASS'Y	VEBA12A
SW1	0515S32001	SWITCH	SSS-23-6
SW2	0500S01032	PUSH LEVER SWITCH	SW1AB-271-10A

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
RESISTORS			DIODES		
△ R401	R3X28A331J	R,METAL OXIDE	D3801	D97U05R61B	DIODE,ZENER
△ R402	R3X181221J	R,METAL OXIDE	D3802	D1VT001330	DIODE,SILICON
△ R418	R4X5T44R7F	R,METAL	D3803	D1VT001330	DIODE,SILICON
△ R442	R4X5T6223F	R,METAL	D3804	D97U01801B	DIODE,ZENER
△ R444	R4X5T6562F	R,METAL	D3805	D1VT001330	DIODE,SILICON
△ R445	R002T4153J	RC	D3806	D1VT001330	DIODE,SILICON
△ R447	R65582680J	R,FUSE	D3807	D2WXN49370	DIODE SILICON
△ R450	R6558A4R7J	R,FUSE	△ D3808	D2WTRM11C0	DIODE SILICON
△ R803	R3X18A153J	R,METAL OXIDE	△ D3809	D2WTRM11C0	DIODE SILICON
△ R805	R3X18A153J	R,METAL OXIDE	D3810	D97U01801B	DIODE,ZENER
△ R807	R3X18A153J	R,METAL OXIDE	D3811	D1VT001330	DIODE,SILICON
△ R3800	R4X5T6272F	R,METAL	△ D3815	D2WTRM11C0	DIODE SILICON
△ R3802	R002T2563J	RC	△ D3816	D2WTRM11C0	DIODE SILICON
△ R3803	R002T2155J	RC	△ D3817	D2LKB340L0	DIODE SCHOTTKY
△ R3806	ROG3K2275K	RC	△ D3818	D2WXN49370	DIODE SILICON
△ R3812	R3X181331J	R,METAL OXIDE	△ D3819	D28T21DQN9	DIODE SCHOTTKY
△ R3817	R5Y2CD010J	R,CEMENT	△ D3820	D28T21DQN9	DIODE SCHOTTKY
△ R3821	R3X181R39J	R,METAL OXIDE	△ D3821	D2WXRU2AM0	DIODE SILICON
△ R3828	R63581R22J	R,FUSE	D3822	D1VT001330	DIODE,SILICON
CAPACITORS			ICS		
C313	E5EZF3222M	CE	△ D3823	D2LKB340L0	DIODE SCHOTTKY
△ C402	E02L08220M	CE	D3826	D1VT001330	DIODE,SILICON
△ C407	E02LF3222M	CE	△ D3827	D1VT001330	DIODE,SILICON
C423	P4J7F3394J	CMPP	D3828	D97U02R21B	DIODE,ZENER
△ C428	P4N8FJ742H	CMPP	△ D3830	D28T21DQN9	DIODE SCHOTTKY
C431	E0ELFD220M	CE	D3831	D97U03R91B	DIODE,ZENER
C802	C0JBB0713K	CC	D8501	DDDRL41480	DIODE SILICON
C3007	E02L05010M	CE	D8502	DDDRL41480	DIODE SILICON
△ C3801	P2122B224M	CMP	D8503	DDDRL41480	DIODE SILICON
C3810	C0J0B0513K	CC	D8504	DDDRL41480	DIODE SILICON
C3811	C03L0R7E3K	CC	D8505	DDDRL41480	DIODE SILICON
C3812	C0J0B0513K	CC	D8506	DDDRL41480	DIODE SILICON
△ C3815	E52DGC471M	CE	D8507	DDDRL41480	DIODE SILICON
△ C3816	CD39E0MQ3M	CC	D8508	DDDRL41480	DIODE SILICON
C3818	E5EZF3222M	CE	D8510	DDDRL41480	DIODE SILICON
△ C3820	E50HU5100M	CE	TRANSISTORS		
C3822	E5EZF2222M	CE	Q101	TAA1504SY	TRANSISTOR SILICON
△ C3823	E5EZF3102M	CE	Q105	TCAA3875SY	TRANSISTOR SILICON
△ C3824	C03L0R713K	CC	Q301	TCAA3875SY	TRANSISTOR SILICON
△ C3826	E62NFC221M	CE	Q302	TCAA3875SY	TRANSISTOR SILICON
C3827	E5EZF3222M	CE	Q305	TCAA3875SY	TRANSISTOR SILICON
C4236	E02L02471M	CE	△ Q405	TCAT03227Y	TRANSISTOR SILICON
D101	D1VT001330	DIODE,SILICON	△ Q406	TD3Q021400	TRANSISTOR SILICON
D102	D97U05R61B	DIODE,ZENER	Q601	TCAA3875SY	TRANSISTOR SILICON
D103	D97U05R61B	DIODE,ZENER	Q602	TCAA3875SY	TRANSISTOR SILICON
D105	D1VT001330	DIODE,SILICON	Q605	TPAAB05001	COMPOUND TRANSISTOR
D106	D97U01201B	DIODE,ZENER	△ Q804	TCA0042170	TRANSISTOR SILICON
D107	D1VT001330	DIODE,SILICON	△ Q805	TCA0042170	TRANSISTOR SILICON
D401	D2WT011E10	DIODE SILICON	△ Q806	TCA0042170	TRANSISTOR SILICON
△ D402	D2WXN49370	DIODE SILICON			
D403	D97U03001B	DIODE,ZENER			
D404	D97U03001B	DIODE,ZENER			
D405	D2W0011E10	DIODE SILICON			
	D2WT011E10	DIODE SILICON			
D406	D2W0011E10	DIODE SILICON			
	D2WT011E10	DIODE SILICON			
D408	D97U03301B	DIODE,ZENER			
D409	D1VT001330	DIODE,SILICON			
D410	D97U06R81B	DIODE,ZENER			
D411	D2WXN49370	DIODE SILICON			
D413	D2WXN49370	DIODE SILICON			
△ D416	D97U05R11B	DIODE,ZENER			
D603	D2WXN40050	DIODE SILICON			
D801	D1VT001330	DIODE,SILICON			
D802	D1VT001330	DIODE,SILICON			
D803	D1VT001330	DIODE,SILICON			
D2001	DDARDS1210	DIODE SILICON			
D2002	DDARDS1200	DIODE SILICON			
D2201	0021E2Q140	LED			
D2301	DDDRL41480	DIODE SILICON			
D3003	D1VT001330	DIODE,SILICON			
D3005	D2WXN40050	DIODE SILICON			
D3006	D2W0N40050	DIODE SILICON			
D3007	D97U05R61B	DIODE,ZENER			
D3008	D2WXN40050	DIODE SILICON			
D3009	D97U03R91B	DIODE,ZENER			

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
TRANSISTORS			COILS & TRANSFORMERS		
Q901	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK	L8503	02167F2R2J	COIL 2.2 UH
Q902	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK	L8504	02AHB9A972	CORE,FERRITE W5T29X7.5X19
Q2001	T67J1036K0	TRANSISTOR SILICON 2SA1036KT146	L8507	02167F2R2J	COIL 2.2 UH
Q2003	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	L8509	02167F2R2J	COIL 2.2 UH
Q2004	T27T030180	FET 2SK3018	T401	045009003J	TRANS,HORIZONTAL DRIVE ETH09K14BZ
Q2005	T27T030180	FET 2SK3018	△ T3800	0481300034	TRANSFORMER,SWITCHING 81300034
Q2006	T67J1036K0	TRANSISTOR SILICON 2SA1036KT146	JACKS		
Q2007	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	△ J801	066F120018	SOCKET,CATHODE RAY TUBE ISMS01S
Q2008	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	△ J2201	060J131015	HEADPHONE JACK MSJ-2000
Q2009	T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S	J2202	060G421016	RCA JACK HTJ-032-05AY
Q2201	TNAAC05002	COMPOUND TRANSISTOR KRC103SRTK	J2203	060G421017	RCA JACK HTJ-032-05AW
Q2301	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	J2204	060G421020	RCA JACK HTJ-032-05AR
Q2302	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK	J4201	060J401082	RCA JACK MSP-251V-05PBSN
Q2303	T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S	J4202	060J411018	RCA JACK MSP-213V1-432 PBSN
Q2304	TNAAB05003	COMPOUND TRANSISTOR KRC102SRTK	SWITCHES		
Q2305	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK	SW2213	0504101T34	SWITCH,TACT EVQ21505R
Q3000	TAAT01281Y	TRANSISTOR SILICON KTA1281_Y	SW2214	0504101T34	SWITCH,TACT EVQ21505R
Q3001	TNAAB05003	COMPOUND TRANSISTOR KRC102SRTK	SW2215	0504101T34	SWITCH,TACT EVQ21505R
△ Q3003	TCAT032034	TRANSISTOR SILICON KTC4369(O,Y)	SW2216	0504101T34	SWITCH,TACT EVQ21505R
Q3004	TAAT01281Y	TRANSISTOR SILICON KTA1281_Y	SW2217	0504101T34	SWITCH,TACT EVQ21505R
Q3005	TCAT032034	TRANSISTOR SILICON KTC3209_Y-AT	SW2218	0504101T34	SWITCH,TACT EVQ21505R
Q3006	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT	SW2219	0504101T34	SWITCH,TACT EVQ21505R
Q3007	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	SW2220	0504101T34	SWITCH,TACT EVQ21505R
Q3008	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT	SW2221	0504101T34	SWITCH,TACT EVQ21505R
Q3009	TCAT032034	TRANSISTOR SILICON KTC3209_Y-AT	SW2223	0504101T34	SWITCH,TACT EVQ21505R
Q3010	TAAT01281Y	TRANSISTOR SILICON KTA1281_Y	VARIABLE RESISTORS		
Q3800	TCATC31980	TRANSISTOR,SILICON KTC3198-AT(Y,GR)	VR401	V1K62H3BT8	VOLUME,SEMI FIXED NVG6THTB222
Q3802	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT	VR3800	V1K63Q2BTE	VOLUME,SEMI FIXED NVG6TLTAB471
△ Q3803	TJXG5NC500	FET STP5NC50FP	P.C.BOARD ASSEMBLIES		
Q4001	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	PCB110	A5E803B110	PCB ASS'Y TCB412A
Q4002	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	PCB130	A5E803B130	PCB ASS'Y VMB283B
Q4003	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK	PCB250	A5E803B250	PCB ASS'Y TMB555A
Q4201	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	MISCELLANEOUS		
Q4203	TNAAD05001	COMPOUND TRANSISTOR KRC104SRTK	B301	024HT03564	CORE,BEADS W4BRH3.5X6X1.0
Q4204	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	B401	024HT03553	CORE,BEADS W5RH3.5X5X1.0
Q4205	TPAAB05001	COMPOUND TRANSISTOR KRA102SRTK	B2002	024HC31022	CORE,BEADS FCM2012H-102T04
Q4206	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	B2003	024HC31022	CORE,BEADS FCM2012H-102T04
Q4207	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	B2004	024HC31022	CORE,BEADS FCM2012H-102T04
Q4208	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK	B2005	024HC31022	CORE,BEADS FCM2012H-102T04
Q4209	TNAAC05002	COMPOUND TRANSISTOR KRC103SRTK	B3800	024HT03553	CORE,BEADS W5RH3.5X5X1.0
Q4210	TPAAA05001	COMPOUND TRANSISTOR KRA101SRTK	B4002	024HC31022	CORE,BEADS FCM2012H-102T04
Q4211	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	B4004	024HC31022	CORE,BEADS FCM2012H-102T04
Q4212	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	B4201	024HT03553	CORE,BEADS W5RH3.5X5X1.0
Q8501	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK	B8501	024HC31022	CORE,BEADS FCM2012H-102T04
Q8502	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK	B8502	024HC31022	CORE,BEADS FCM2012H-102T04
Q8503	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK	B8503	024HC31022	CORE,BEADS FCM2012H-102T04
Q8505	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	B8504	024HC31022	CORE,BEADS FCM2012H-102T04
Q8506	TNAAB05003	COMPOUND TRANSISTOR KRC102SRTK	B8505	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2
Q8507	TNAAB05003	COMPOUND TRANSISTOR KRC102SRTK	CD301	06CU12414A	CORD CONNECTOR CU12414A
COILS & TRANSFORMERS			CD302	06CU12414A	CORD CONNECTOR CU12414A
L001	021375101K	COIL 100 UH	CD802	WDL6038038	FLAT CABLE AWM2468 AWG26 6C BLACK 380MM
L101	021LA6560K	COIL 56 UH	CD803	WBL6028038	FLAT CABEL AWM2468 AWG26 4C BLACK 280MM
L401	021679472K	COIL 4.7 MH	CD805	06CU82039A	CORD CONNECTOR SM1098-009-1A
L601	02167F101J	COIL 100 UH	CP101	069S290629	CONNECTOR PCB SIDE A2001WV2-9P
L602	021375101K	COIL 100 UH	CP301	069W120029	CONNECTOR PCB SIDE TID-X02P-M1
L801	021673101K	COIL 100 UH	CP302	069W120029	CONNECTOR PCB SIDE TID-X02P-M1
L904	02167F101J	COIL 100 UH	CP401	069S450089	CONNECTOR PCB SIDE A1561WV2-A5P
L905	02167F101J	COIL 100 UH	CP801	069S320010	CONNECTOR PCB SIDE A2361WV2-2P
L2001	0216S1100J	COIL 10 UH	△ CD3800	120R415902	CORD AC BUSH 0R415902
L2002	0216S1100J	COIL 10 UH	CD8501	122H0C1001	CORD JUMPER 2H0C1001
L2003	02167F2R2J	COIL 2.2 UH	CD8501	122H0C1001	CORD JUMPER 2H0C1001
L2004	02167F2R2J	COIL 2.2 UH	CD8505	06CU2B2001	CORD CONNECTOR CU2B2001
L3000	02167E100K	COIL 10 UH	CP2001	069XYO0010	CONNECTOR PCB SIDE 24FLZ-SM1-TB
L3001	02167E100K	COIL 10 UH	CP2301	069JV80180	CONNECTOR PCB SIDE IMSA-9615S-08C-PP
△ L3800	028R200026	COIL,DEGAUSS 8R200026	CP2302	069S230639	CONNECTOR PCB SIDE A2001WR2-3P
△ L3801	029T000110	COIL,LINE FILTER 1R1A223F28	△ CP3800	069S420110	CONNECTOR PCB SIDE A1561WV2-2P
L3803	02A6B2E0A1	CORE,FERRITE HF70T22*10*14	CP8001	069S2B0629	CONNECTOR PCB SIDE A2001WV2-11P
L4001	02167F220J	COIL 22 UH	CP8002	069J7C0029	CONNECTOR PCB SIDE IMSA-9604S-12Z14
L4002	02167F220J	COIL 22 UH	CP802A	067U006049	WIRE HOLDER B2013H02-6P
L4003	02167F220J	COIL 22 UH	CP802B	067U006049	WIRE HOLDER B2013H02-6P
L4004	02167F220J	COIL 22 UH	CP803A	067U004029	WIRE HOLDER B2013H02-4P
L4201	02167F101J	COIL 100 UH	CP803B	067U004029	WIRE HOLDER B2013H02-4P
L4202	02167F101J	COIL 100 UH	CP8502	069J7C0019	CONNECTOR PCB SIDE IMSA-9604S-12Z13
L4203	0216A6101J	COIL 100 UH	CUS011	800WFAA008	CUSHION C
L4204	02167F101J	COIL 100 UH	CUS131	800WFAA006	CUSHION A
L8501	02167F2R2J	COIL 2.2 UH	EL001	124120301A	EYE LET XRY20X30BD
L8502	02167F2R2J	COIL 2.2 UH	EL002	124116281A	EYE LET XRY16X28BD

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
MISCELLANEOUS			
△ F3800	081PC05005	FUSE	51MS050L
△ FB401	043219014F	TRANSFORMER,FLYBACK	FQI-20B001R
FH3800	06710T0006	HOLDER,FUSE	EYF-52BC
FH3801	06710T0006	HOLDER,FUSE	EYF-52BC
OS2202	077Q004017	REMOTE RECEIVER	PIC-37243SR
△ SP351	070Y033001	SPEAKER	S08F22
△ SP352	070Y033001	SPEAKER	S08F22
TM101	076R0DT150	TRANSMITTER	R25-1928
△ TU001	0163300001	RF UNIT	115-V-K015AR
△ TH3800	DF20C3R0Q0	DEGAUSS ELEMENT	PTDCA1BF3R0Q100
△ V801	098Q200490	CRT W/DY	A48AKH13X04
X101	1002T01606	CERAMIC OSCILLATOR	CSTLS16M0X53-A0
X601	100CT3R505	CRYSTAL	HC-49/C
X2001	100BT02003	CRYSTAL	HC-49U/S
X4001	100BT02701	CRYSTAL	HC-49U/S

RESISTOR

RC..... CARBON RESISTOR

CAPACITORS

CC..... CERAMIC CAPACITOR
 CE..... ALUMI ELECTROLYTIC CAPACITOR
 CP..... POLYESTER CAPACITOR
 CPP..... POLYPROPYLENE CAPACITOR
 CPL..... PLASTIC CAPACITOR
 CMP..... METAL POLYESTER CAPACITOR
 CMPL..... METAL PLASTIC CAPACITOR
 CMPP..... METAL POLYPROPYLENE CAPACITOR

SPEC.NO.	M5E8-03B
O/R NO.	W325025